



M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 1



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.

Step 2: Gather Parts and Tools Needed



1. Remington 597 Trigger Job Upgrade Pro Kit
2. Hammer
3. 1/8" Punch
4. 1/8" Allen Key
5. Block with hole
6. Eye Protection

Step 3: Separate the Stock from the Barrel and Receiver Group. Use the 1/8" Allen Key to remove the takedown screws. Then pull up and out on the Stock.





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 2



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 4: Remove the Trigger Assembly from the Receiver.

Use the block of wood and place the Trigger Assembly Pin over the hole. Take the 1/8" Punch and the hammer to tap out the Trigger Assembly Pin. Set pin aside.



Step 5: Separate Trigger Assembly from the Receiver. Set Receiver aside.

Step 6: Use the block of wood and place the Hammer Hinge Pin over the hole.

Take the 1/8" Punch and hammer to tap out the Hammer Hinge Pin. Set pin aside.





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcarbo.com | Page 3



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 8: Remove Hammer from Trigger Assembly. Set aside entire piece.



Step 9: Place a small amount of the Synthetic Grease with PTFE on both sides of the M*CARBO Hammer where the holes are and on the engagement surface.





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 1



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 10: Assemble the M*CARBO

1. Hammer Spring
2. Billet Aluminum Bushings
3. Pro A2 Hammer
4. Drop-in Alignment tool





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 1

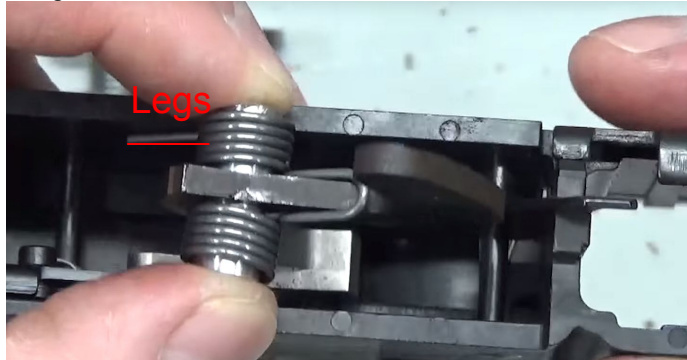


You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



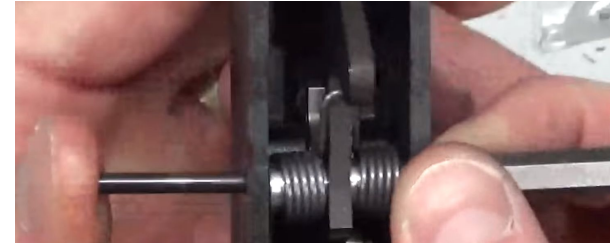
Step 11: Slide hammer into assembly.

Make sure legs are pointing away from the magazine well



Step 13: Take the Hammer Hinge Pin and position on the opposite end. Take the block of wood and push down on the hinge pin. Till the punch comes out. Lock back hammer and test it out.

Step 12: Line up the hammer where you can see the alignment tool through the outside holes. Use the punch to push the alignment tool out. Keep the punch in to hold in place.





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 1



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 14: Insert Trigger Assembly into the receiver.
Make sure the hammer is locked back in position.

Line up the holes, take the trigger assembly pin and drop it in.

Step 15: Turn assembly uptight. Install the stock over top of the receiver and barrel group.

Place the short takedown screw up front and the long takedown screw on the rear. Use the 1/8" Allen Key and make them snug.





M*CARBO Remington 597 Trigger Job Upgrade Pro Kit

Download or Print Instructions | Contact: help@mcargo.com | Page 8



You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 16: The last step is a function test. To make sure your rifle is in good working order. Place weapon on safe, pull the trigger. Then place on fire and feel the difference.

HAPPY SHOOTING!



Before M*CARBO



After M*CARBO