



M*CARBO Savage 64 Target Trigger/ Trigger Spring Kit

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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 2: Gather Parts and Tools Needed



Step 1: Clear your Firearm -
Check the chamber, bolt face
and magazine well.

Step 2: For dry firing use a
snap cap (Dummy round). Use
this to avoid damaging the firing
pin.



1. 1/16" Punch
2. 3/32" Punch
3. Phillips Head screwdriver
4. Flat Head screwdriver
5. Hammer
6. 5/32" Allen key
7. 7/16" Wrench
8. Block of wood with 1/2" hole in it.
9. Eye Protection

Step 3: Take the 5/32" Allen Key and remove the two
stock assembly bolts



Step 4: Separate the stock from the receiver and barrel.





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Step 5: Remove the trigger assembly and the magazine housing.



Step 5B: Remove the rear stud and lock washer with a flat head screwdriver.

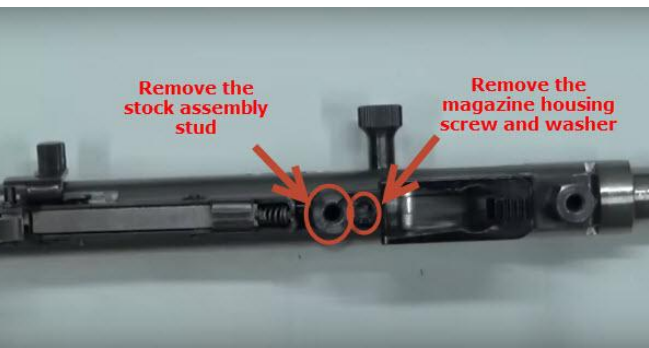


Step 7: Take your 1/16" punch and grab one of the coils, compress the coil. Placing your thumb over the spring so it doesn't fly off and pop the spring out.



Step 5A: To Remove the Magazine housing, use the phillips head screwdriver and remove the magazine housing screw. Use the flat head screwdriver to remove the Stock assembly stud and lock washer.

Step 6: Now the Trigger assembly and the Magazine housing can be removed.



Step 8: Insert the M*CARBO trigger return spring in between the two tabs. (spring will be compressed)





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Step 9: Make minor adjustment and push spring into place onto tabs.



Step 10: Remove the Sear spring by removing the e-clips using the flat head screwdriver to loosen the e-clip and the 1/16" punch to pull the e-clips off.



Step 11: Press down on Sear and using 3/32" punch push the pin out through other side. Slowly remove punch. Remove Sear and Sear spring.



Step 12: Insert the MCarbo sear spring.



Step 13: Insert Sear back into place. Make sure push forward to get back "leg" into place.



Step 14: Line up holes on each side. Use the 1/16" punch to line up spring with holes on both sides.





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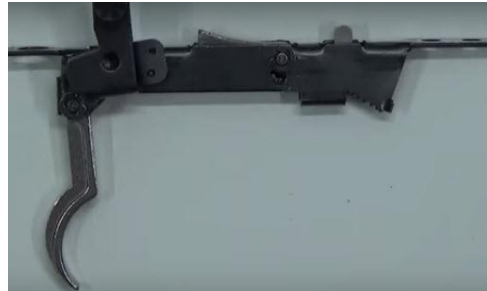
Step 15: Push punch through holes after aligning the spring and sear with the holes. Using the punch as a guide, push in pin through holes.



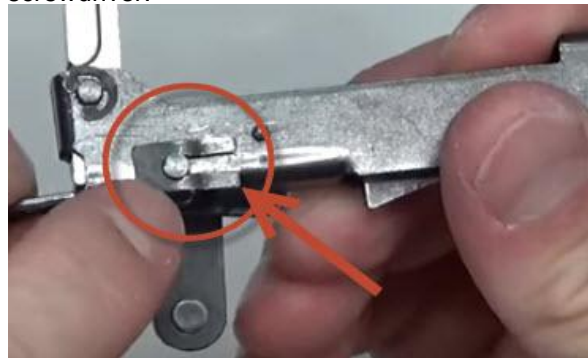
Step 16: Replace e-clip back on to pin to secure into place. Use the flat head screwdriver to help push e-clip back into place.



Step 17: Trigger Spring Kit is now installed. Continue to Step 18 to install Target Trigger.



Step 18: For the Target Trigger: First take off the safety retaining pin by using a flat head screwdriver.



Step 19: Remove safety.



Step 20: Safety is now separated. Locate the Detent (circled in Red).





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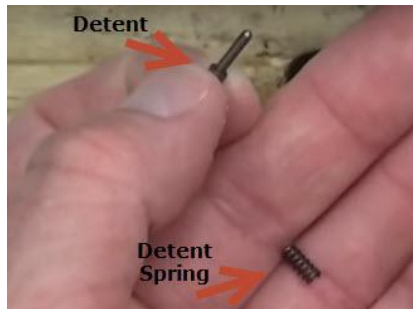
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Step 21: Remove the Detent and the detent spring.



Step 22: Detent spring will come out after detent is removed.



Step 23: Remove top pin by wiggling the trigger and pulling pin out



Step 24: Remove e-clip with flat head screwdriver. Now you can remove 2nd pin from the back side.



Step 25: Take out factory trigger and replace with MCARBO trigger. Slide trigger into the trigger assembly.



Step 26: Once the trigger is in place. Insert the lower pin and e-clip through the backside. Use pressure to push the pin through to other side.





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Step 27: Replace e-clip on pin. Make sure the e-clip is fully seated.



Step 29: Test by moving the trigger back and forth and make sure that both pieces are moving together as one.



Step 31: Put spring and detent back into place.



Step 28: Line up top hole. Replace top pin (this pin is tapered) by inserting the narrow end first and pushing through.

Make sure pin is fully seated

Tapered Pin goes in top hole.



Step 30: Now to reinstall the safety.



Step 32: Take the Safety Selector Switch, match up the pin and the hole.





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Step 33: with the pin in the hole, compress the Safety Selector Switch onto the detent.



Step 35: Make sure pin comes out of other side once inserted.



Step 37: Use the flat head screwdriver to fully seat the retaining pin.



Step 39: Now take the trigger assembly and replace in onto the receiver and barrel.



Step 34: Make sure the Pin goes all the way through the hole to the other side. Use punch to push the pin through.



Step 36: Take the retaining pin and slide it right onto the pin.



Step 38: Test the functionality by moving the Safety Selector Switch back and forth.



Picture below shows how trigger assembly sits on top of receiver and barrel.





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Step 40: Make sure the holes are all lined up. Now take the Magazine housing, Insert the tab (circled in red) side down.



Step 41: Line up the Magazine housing and the trigger assembly so that the holes are lined up. The Magazine housing and the trigger assembly should overlap where the screw holes line up.



Step 42: Take the stock assembly stud with the lock washer and insert into the hole closest to the trigger assembly (circles in red). Hand Tighten the stud for now.



Step 43: take the Rear stud with the lock washer and place them in the hole behind the trigger (circled in Red). Hand tighten for now.



Step 44: Grab the Magazine housing screw with the lock washer attached. Insert the screw into the last remaining hole using a phillips head screwdriver.



Step 45: Go back through, using the screwdrivers and snug all the screws/studs down so they are tight.



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Step 46: The Receiver is now back together with the trigger assembly and the magazine housing. Ready to attach the stock to the receiver and barrel.



Step 48: Functions check, Insert the dummy round to test fire. Weapon is on safe, pull the trigger. Switch the Safety off, fire.



Step 47: Line up holes and replace the stock assembly screws into the two holes. Use the 5/32" Allen key to tighten the screws.



The Results are in!!!!

