

**IMPORTANT**  
**INSTRUCTIONS FOR INSTALLING**  
***SUB-2000 Shell Deflector***

Thank you for purchasing the First SUB-2000 Shell Deflector. We are currently making these by hand to meet the initial demand. We're looking forward to your feedback. Let us know what you think!

Step 1: Heat Kydex on baking sheet in Oven for 3-5 minutes at 300 degrees Fahrenheit. You can also use a heat gun. Make sure Kydex is hot-to-touch but not melting or smoking. Don't over heat.



Step 2: Attach heated Kydex to SUB-2000 using the two longer bolts supplied in kit.



Step 3: Work quickly to shape Kydex to desired position. You can re-heat as needed to continue shaping the Kydex Shell Deflector.



***\*\*\* Works for Left or Right Handed Shooters on the Gen 1 or Gen 2 SUB-2000.***