



M*CARBO Ruger PC Carbine 303 Stainless Steel Trigger Group Pin Kit



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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

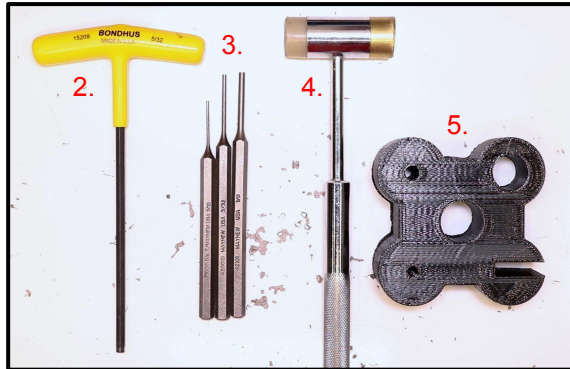


Step 1: Clear your Firearm - Check the Chamber, Bolt Face and Magazine Well.

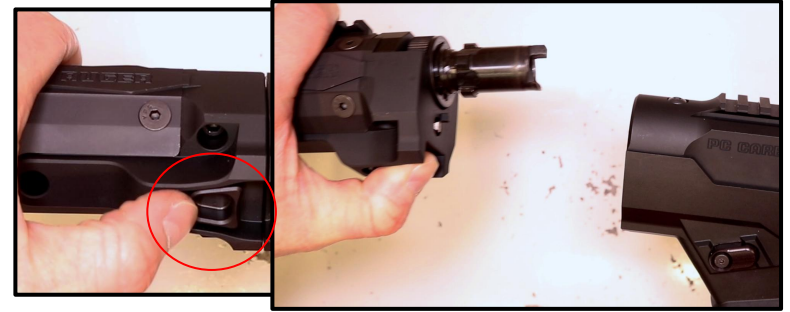


1. MCARBO Ruger PC Carbine 303 Stainless Steel Trigger Group Pin Kit
2. 5/32" Allen Key or T-Handle
3. 1/16" 3/32" and 1/8" Punches
4. Hammer
5. Bench Block
6. Eye Protection

Step 2: Gather Parts and Tools needed for Installation.



Step 3: Pull Forward on the Release on the Underside of the Barrel. Rotate the Barrel 45 Degrees and Remove it.



Step 4: Open your MCARBO Ruger PC Carbine 303 Stainless Steel Trigger Group Pin Kit





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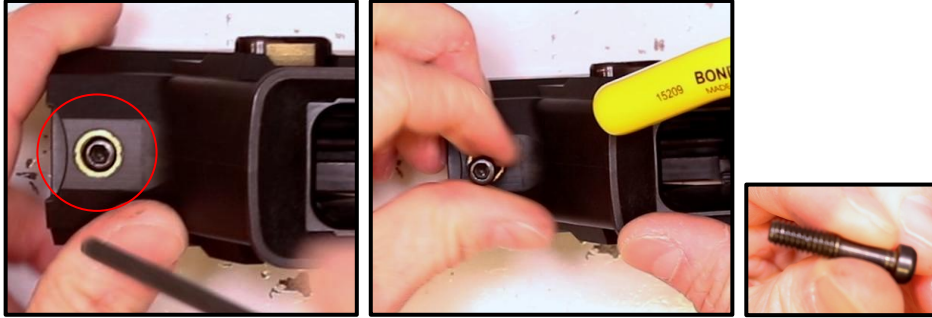


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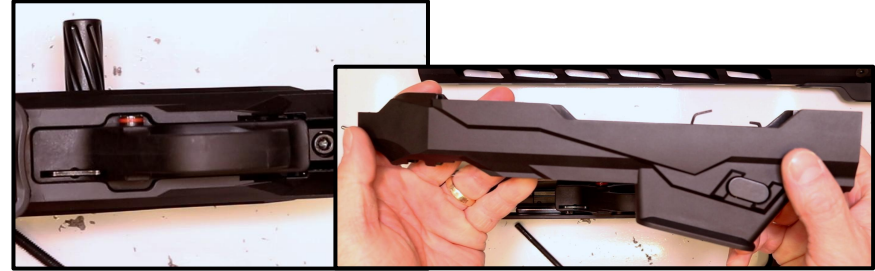
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Step 5: Use your 5/32" Allen Key to Remove the Front Takedown Screw.



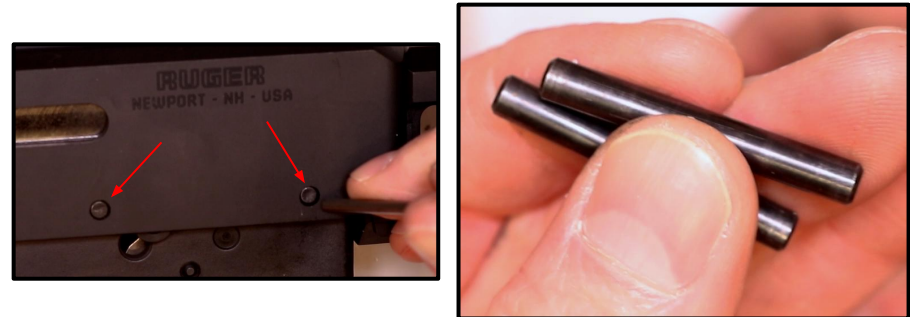
Step 7: Tap the Trigger Guard with your Palm a few times to Remove it from the Chassis.



Step 6: Flip it over and Remove the Rear Takedown Screw, Then Take off the Grip.



Step 8: Make sure your Bolt is Forward, Then use your 1/8" Punch to Push Out the Two Takedown Pins Near the Trigger Group.





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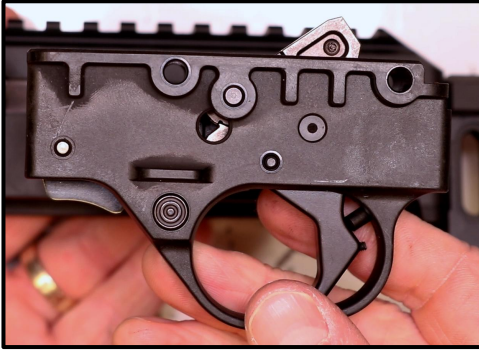


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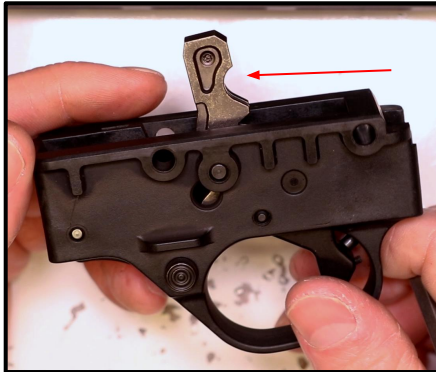
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Step 9: Remove the Trigger Assembly.



Step 10: Place the Assembly on Fire and Let your Hammer Forward.



Step 11: Insert the First Small Pin in the Hole near the Bolt Stop. Make sure it is even with the Raised Portion of the Trigger Group.



Step 12: Use your Stainless Steel Pin to Push Out the Factory Hammer Hinge Pin.





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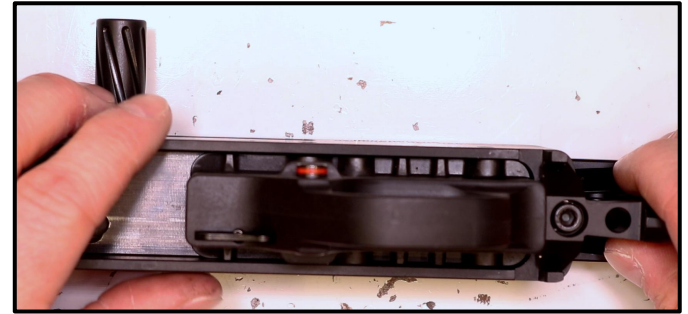
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Step 13: Do the Same Thing with the Remaining Pin.



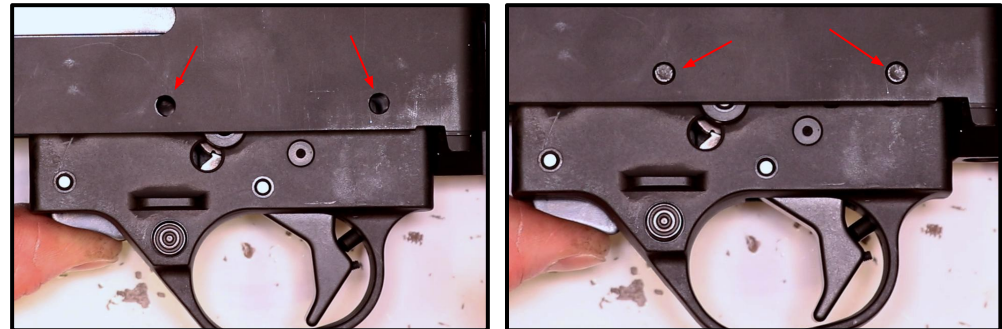
Step 15: Turn the Receiver Upright. Make sure the Bolt is Forward and Drop in the Trigger Group.



Step 14: Lock back your hammer before Re-Assembling.



Step 16: Line up the Trigger Group with the Holes on the Receiver. Push in the Two Takedown Pins.





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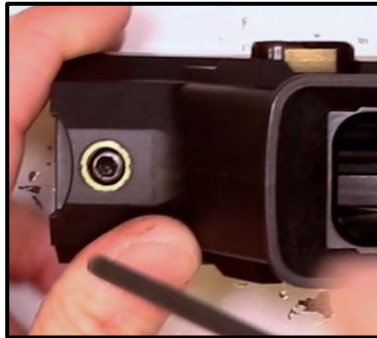
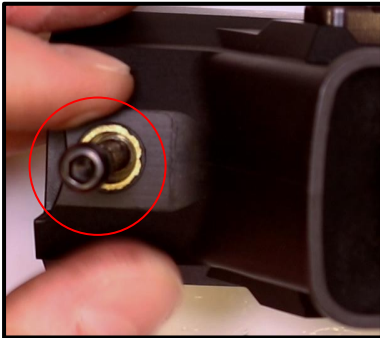
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Step 17: Lay the Chassis Overtop and Press it Back Together.



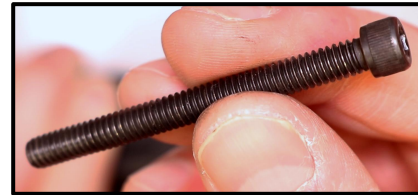
Step 18: Drop in your Front Takedown Screw and Tighten it with your 5/32" Allen Key.



Step 19: Get your Grip back in Position and Compress it in Place.



Step 20: Keeping the Grip in Place, Drop in the Long Rear Takedown Pin through the Top and Tighten it with your 5/32" Allen Key.





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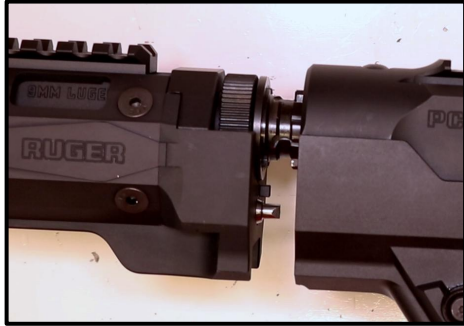


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Step 21: To Re-Insert the Barrel, Push it in to get Started, Then turn the Barrel 45 Degrees towards you, Then Rotate it back into Place.



Step 22: Perform a Function Check. Check your Safety and Trigger Reset.



Step 23: You're Good To Go! Happy Shooting!

