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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.

Step 2: Gather Parts and Tools Needed



- Remington RM380 Trigger Spring Kit
- 2. 1/16" Punch, 3/32 inch punch & 1/8 Punch
- 3. Torx T7 Hammer Key
- 4. Bench Block
- Hammer
- 6. Eye protection

Step 3: Pull back far enough far enough so you can see the take down pin



Step 4: Turn the gun on the other side and with your 1/16 inch punch and push the pin out.



Step 5: Set the take down pin to the side.



Step 6: Remove your slide from the firearm and prepare to remove your guide rod and recoil spring set.

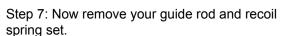




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Step 8: Take your barrel out next and place it aside.



Step 9: Now replace your gonna remove your firing pin by pushing down with your 1/16 inch punch



Step 10: Now cover the top with your finger so the spring doesn't pop out while removing your plate



Step 11: Place the plate to the side, and remove your firing pin



Step 12: Set your firing in to the side and slide out your firing pin spring.





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Step 13: Replace your old firing pin spring with your new M*CARBO spring



Step 14: Slide your firing pin and firing pin spring back in. You will need to compress it with your ½ punch while sliding the plate back into place.



Step 15: Make sure your plate is facing the same way it was when you

Step 16: Push simultaneously on the plate and the firing pin until you get a slight grip of it on, switch to your 1/16 punch and push it the rest of the way through until it snaps back into place.





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Step 17: Now that you've completed the firing pin and spring, you can put it back together. Grab your barrel, the recoil spring and spring guide rod, position them in place so the firing pin and spring goes right through the slide.



Step 19: You will need to remove the torx screws and panels from each side. Then begin to remove the factory trigger return spring and trigger bar.



Step 18: Set your slide to the side once your finished with step 17.

Now you will start removing the grip panels and Torx screws with your Torx T7 key.



Step 20: Now grab your bench block and pop out this pin in the frame.

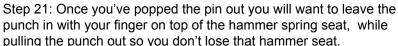




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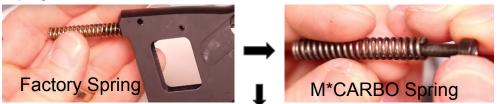


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Step 22: Now let your hammer spring slide out and replace it with your new M*CARBO hammer spring, swapping the hammer spring **guide** into the new spring as well.





Step 23: When sliding the new spring back into the frame, make sure it locates on that extension for the hammer.







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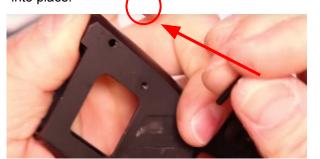


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Step 23: Drop in the hammer seat, compress it a little while taking that pin and pushing it in, feeling your way through it.



Step 24: Using your hammer, lightly tap the pin into place.



Step 25: Locate the trigger bar with the lighter trigger return spring. Then you can take your lighter trigger return spring and locate it with the long leg in the frame



Step 26: Now take your index finger and hold down the coiled part while pushing up on the short leg until you can hook it into that hole. The tension will hold everything in place.







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Step 27: Now take your grip panel and start to put it back into place. Make sure you locate the trigger hinge pin hole on the grip panel before putting it back into place.



Step 28: Take your torque screws and tighten them back in the panel.



Step 29: Flip your firearm to the other side, make sure the slide stop spring is in place and that the spring locates in the small hole on the slide stop.





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Step 30: Drop the slide stop in and make sure the spring has located.



Step 32: Now that your panel is placed back on, you can take your torque screws and put them back in snug and your installation is complete!



Step 31: Now you can take your grip panel, making sure that the slide stop lever located in the cutout on the grip.



