



M*CARBO SUB-2000 Charging Handle Locking Pin

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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

Step 1: Remove Buffer, Recoil Pad, and Recoil Spring.



Step 2: Remove Charging Handle. The Locking Pin will fit in the old Charging Handles

Original Design:

Charging Handle with Locking Pin:



Step 3: Insert the Charging Handle into the bolt - notch should face the rear.



Step 4: Remove the Buttstock Pad.





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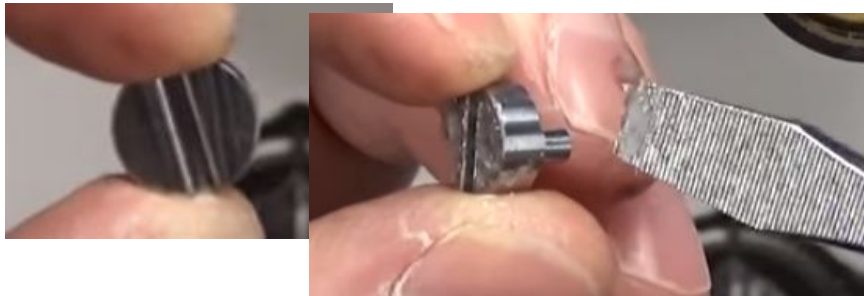


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Step 5: Locate the hole in the Charging Handle to install the locking pin. Make sure the entire face is visible.



Step 6: Use a magnetic tip screw driver, or apply a small dab of synthetic grease with PTFE to the end of your screw driver to hold onto the locking pin. Make sure that the small tab it at the top to locate in the hole of the charging handle.



Step 7: Using the flat screw driver, install the locking pin, locating the tab of the pin into the hole of the charging handle. You will know when it is located and locked when the screw driver will not rotate.

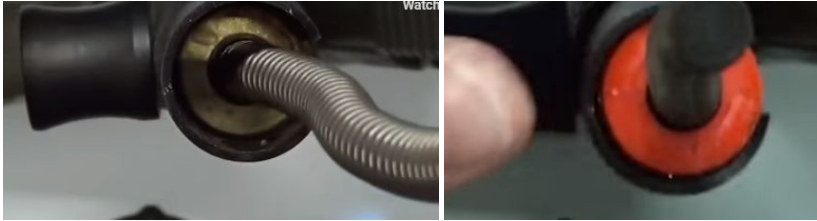


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Step 8: Insert recoil spring and recoil buffer.



Step 9: Slide the bolt and charging handle assembly forward, install buttstock overtop, and drop in the buffer.



Step 10: Take the buffer pin and place inside the hole on the buttstock. Turn the firearm on its side, and while pushing down on the buffer, use the weight of the firearm to get the pin to locate into place.

