



**M\*CARBO**  
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# M\*CARBO KEL-TEC SUB-2000 Buttstock Pad

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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

**Step 1:** Check to make sure that your firearm is clear. Check the Chamber, the Bolt face and the Magazine.

**Step 2:** Gather Parts and Tools Needed



1. KEL-TEC SUB-2000 Buttstock Pad
2. 3/32 inch Allen Key (T-Handle Wrench)
3. 9mm/ Adjustable Crescent Wrench
4. 1/8 inch and 1/4 inch Drill Bit
5. A pic to mark holes on Buttstock Pad
6. A Drill

**Step 3:** To remove the Buttstock that is currently on the firearm, you first need to push down on the Buffer and pull out the Buffer Pin.



**Step 4:** You're going to take your pic And mark your locations on the back of the Buttstock.





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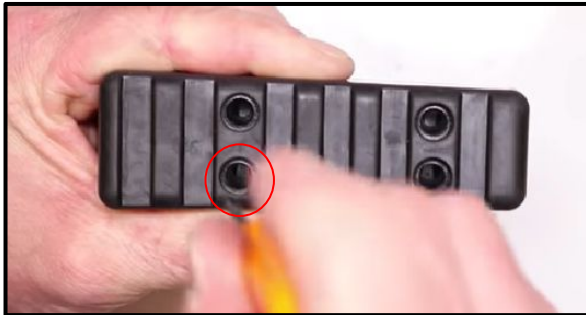
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Step 5: Get a good grip on the Buttstock, make sure it's lined up and centered. Then take your Pic and twist it left and right to leave a little indentation so you know where the hole should be.



Step 6: You're going to make four dots, two at the top and two at the bottom.



Step 7: Hold the Buttstock at an angle and then take your 1/8 inch drill bit and hold that at an angle as well and drill where you made the little dots.



Step 8: If you have a Vise, it is highly recommended to put a towel around it to protect the polymer.



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Step 9: Once you drilled your pilot holes, Line up the Buttstock and make sure that it is even. Make any adjustments needed to make sure it is correctly lined up.



Step 10: Continue drilling until holes are matched up and cleaned out.



Step 11: After you're finished with the holes, it should snap on nice and solid. It is adjustable, so if you experience some resistance, you can use your drill and clean up the hole.





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Step 12: You can always remove material, but you can not add material. Drill until you get that snug fit, but be mindful of how much you drill away.

Step 13: Once you're done drilling. Snap your two parts together until it fits nice and securely.

Step 14: Once the Buttstock is secured tightly, you'll put the Countersunk Screws in. Start with the nut flush against the inside.



Step 15: Take your 3/32 inch Allen Key and twist the screws in the holes.







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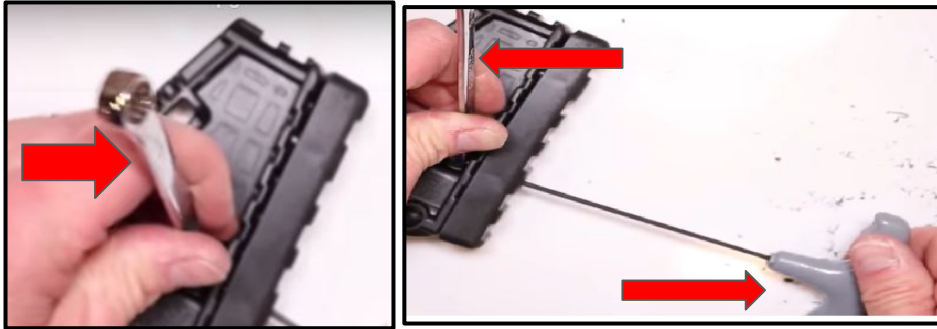
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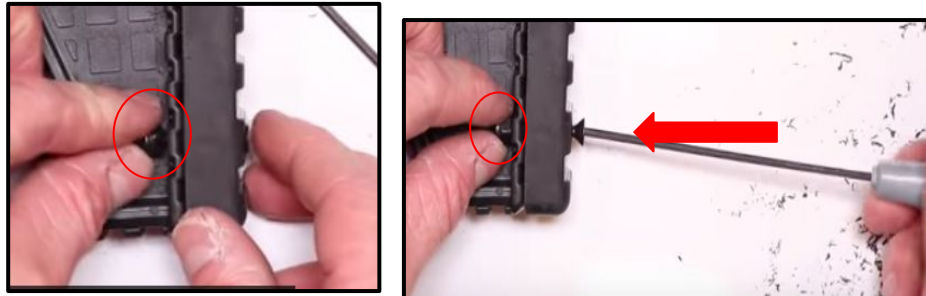
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Step 16: Take your 9mm Crescent Wrench, get a good hold on it and snug it right up with that 3/32 inch Allen Key.



Step 17: Take one of your Countersunk Screws and start hand screwing it to get it started along with the 3/32 Allen Key on the other side.



Step 18: Take your Crescent Wrench to hold the screw in place.



Step 19: Line up those threads to get it going.





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Step 20: Take your 9mm Crescent Wrench to tighten top of screw.



Step 21: Use your Crescent Wrench to make sure all the screws are nice and tight all the way around.



Step 22: All screws should be tight and locked in like this.



Step 23: Get your firearm ready to put your new Buttstock on.





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Step 24: Take the Buffer and insert it at an angle and pop it right in place.



Step 25: Insert your new Buttstock on the end of your firearm.



Step 26: Take your Buffer Pin and place it underneath and then push that Buffer forward, it'll drop right in.





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Step 27: You're done installing the Buttstock Pad. Happy Shooting!

