



# M\*CARBO Hi-Point Carbine Trigger Spring Kit

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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.



Step 3: Using the Hi-Point disassembly tool break the bolt loose on the charging handle.



Step 5: Pull back on the rail lock to remove the forward rail by using the prong side of the Hi-Point disassembly tool.



Step 2: Gather Parts and Tools Needed



Step 4: Unthread the rest by hand to remove completely. Set Aside.



Step 6: Get a good grip on the pistol grip and the top rail. Just pull back to remove.



1. M\*CARBO Hi-Point Carbine Trigger Spring Kit
2. Hi-Point Disassembly Tool
3. 3/32" Punch
4. Hammer
5. Eye protection



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Step 7: Set the forward rail aside and flip the firearm up right.



Step 9: Now remove the 2 Take down pins. They are spring loaded so there will be tension.



Step 11: You will be able to push the pins through to the other side and out.



Step 8: Take your 3/32" punch and your hammer to tap out the receiver clip. Set receiver clip aside once removed.



Step 10: Push down on the table tale your 3/32" punch use the small hole and pull back. This will move the lock. Do the same with the second lock.



Step 12: Now pull up and out on the receiver shroud. Remove and set aside.





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**Step 13:** Separate the Receiver Barrel group from the Stock. Start in the front and pry up on the barrel, work your way to the back.



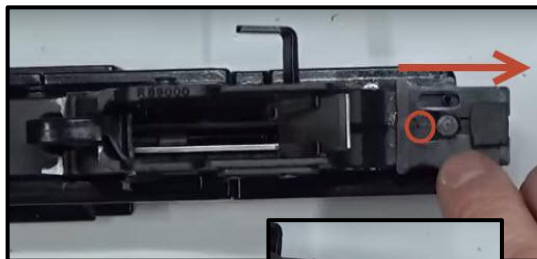
**Step 14:** Remove stock and set aside. Now we will focus on the receiver and trigger assembly.



**Step 15:** Remove the Barrel retainer support. Slide right to the end of the barrel.



**Step 16:** Using the 3/32" punch and hammer to tap the bolt retainer clip, move so the bolt retainer falls through the clip.



**Step 17:** Push back until it is flush. It is easier to see on the ejection port side.



**Step 18:** Slide the bolt retainer out. Set Aside. Tip will be facing the front of the barrel.





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Step 19: Now pull back on the rest of the assembly.



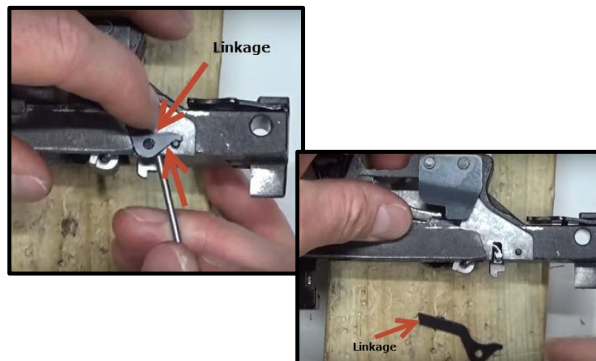
Step 20: Remove the recoil spring. Set aside.



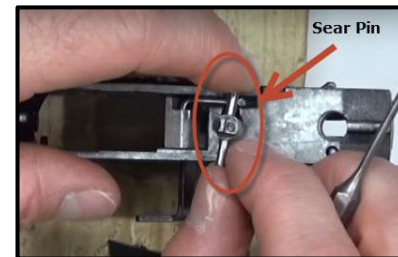
Step 21: Rotate the assembly around to where the sear pin is on top.



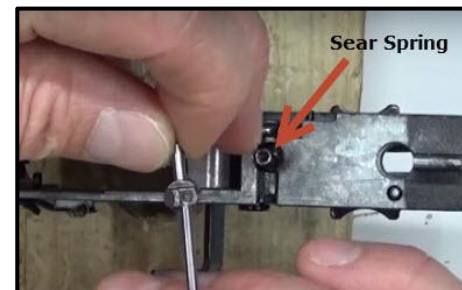
Step 22: Using your punch pull up on the Linkage and remove.



Step 23: Pull up on the Sear Pin. Making sure the to notice the “step” portion on top of the Sear Pin is facing the back.



Step 24: Remove Sear spring and replace it with the M\*Carbo Spring.







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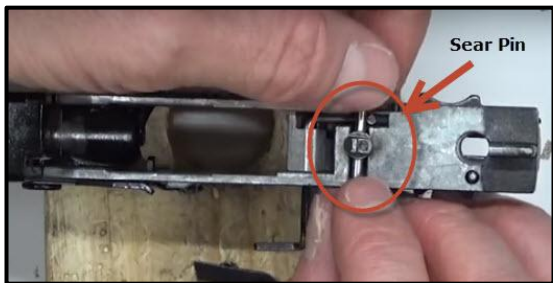
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Step 25: Once the Sear spring is in place, replace the sear pin on top of the sear spring. Make sure the "step" on the Sear Pin is facing the back.



Step 27: Push down on the linkage in the rifle to reinsert the other part of the linkage.



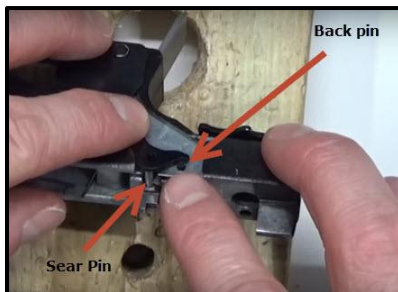
Step 29: The linkage will look like this once it is lined up and all parts are locating.



Step 26: Now time to reinsert the linkage.



Step 28: Finish lining up the linkage with the pins and hole.



Step 30: Now to put your firearm back together. First insert the recoil spring and guide rod into the receiver.





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Step 31: Take your Breech Bolt, and install the Bolt Retainer into the Breech Bolt into the track on the Breech Bolt. Push Back.



Step 32: This is how the Bolt Retainer will look installed.



Step 33: When reinstalling the Breech Bolt make sure the tab on the bottom catches the recoil spring.



Step 34: Make sure the recoil spring is lined up and feed them together.



Step 35: Now make sure the clip on the assembly is centered over the hole.



Step 36: Keep pushing back on the spring tension with the Breech Bolt to get it into place.





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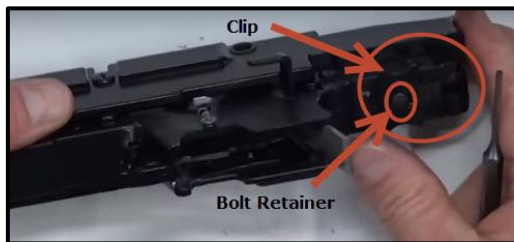
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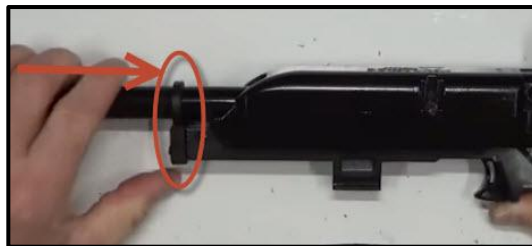
**Step 37:** Once in place the Bolt Retainer will go into the hole that the clip is centered over. Make sure the clip is pushed forward to expose the hole.



**Step 38:** The two halves should be back together, now to move the clip forward to lock it into place. Use the hammer to tap the clip into place.



**Step 39:** Re-attach the Barrel Frame Support. Make sure it is captured completely.



**Step 40:** Inspect the linkage and the assembly fully to make sure everything is in place.



**Step 41:** Grab your stock and barrel and receiver group and drop them in together.



**Step 42:** While installing the barrel and receiver group into the stock, make sure the safety follows into the cutout. You will hear the two pieces snap together.







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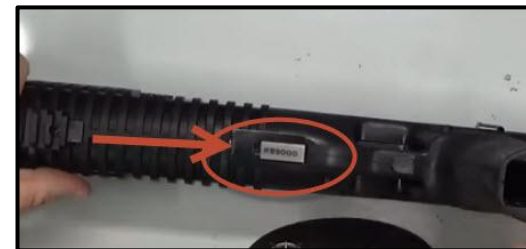
**Step 43:** Now take the Receiver Cover, be mindful of the tab that will locate into the back of the stock. Make sure it is lined up and push down on the Receiver Cover to put into place.



**Step 45:** Push the rail all the way to the back until it is flush. You will hear it click. It will be snug.



**Step 47:** Slide the receiver Clip back on. Take your hammer and tap it back into place.



**Step 44:** Now to install the forward rail. Slide it into place.



**Step 46:** Push the Forward Rail Lock forward, you will hear it snap.



**Step 48:** Slide the Take Down pins in on the smooth side so they will lock on the other side. Push down on the table to help push the pins in all the way.







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Step 49: Take your punch and push the locks back into place for each side.



Step 50: Now reinstall the charging handle. It will thread into the bolt. Only go so much, if you tighten too much you will not be able to operate the charging handle.



Step 51: Now lets do a functions check. Charge it and place it on safe. Press the Trigger, Nothing. Good



Step 52: Now place it on Fire, Pull the trigger. Smooth and Clean results!!

