



# M\*CARBO CZ 75 Trigger Spring Kit

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**Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.**



**Step 2: Gather parts and tools needed for Installation.**



1. 1/16, 3/32, 1/8 Inch Punch
2. Hammer
3. Bench Block
4. Phillips-Head Screwdriver
5. Micro-Tip Flathead Screwdriver
6. Needle-nose Pliers
7. Eye Protection

**Step 3: Line up the Two Notches on the Slide.**



**Step 4: Identify the Exposed Portion of the Slide Stop on the other side of the CZ 75.**





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Step 5: While the Notches are Lined up, push the Slide Stop down onto your Bench Block.



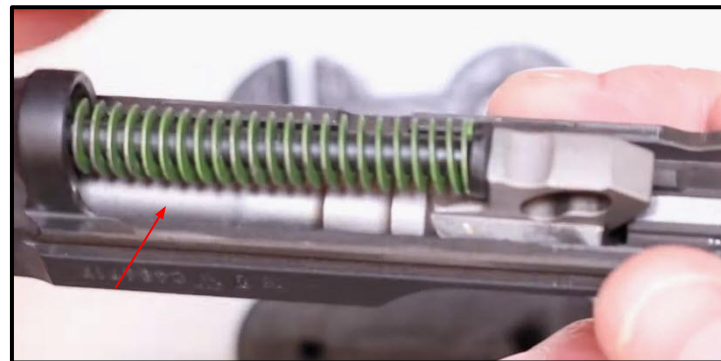
Step 6: Use your Micro-Tip Screwdriver to Pry out the Slide Stop.



Step 7: Pull the Slide Forward to Remove it.



Step 8: Take out the Guide Rod and Recoil Spring.





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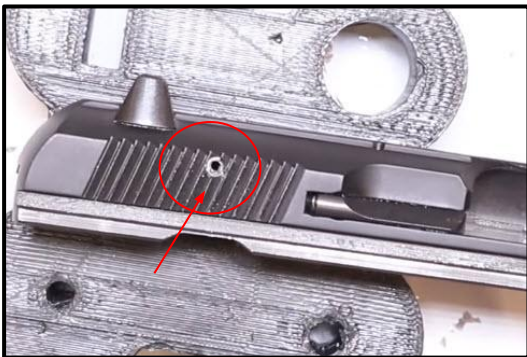


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Step 9: Pull up and Out on the Barrel to Remove it.



Step 10: Identify the Firing Pin Retaining Pin.



Step 11: Tap out the Retaining Pin using your 3/32 Inch Punch and a Hammer.



Step 12: Place your 1/8 Inch Punch over the Firing Pin to Compress it as you remove the 3/32 Inch Punch.





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Step 13: Slowly Release the Firing Pin. Pull it out until you hear a Snap.



Step 15: Keeping the Block Stop Compressed, Pull out the Firing Pin.



Step 14: Push down on the Firing Pin Block Stop with your 1/8 Punch.



Step 16: Pull out the Block Stop and set it aside.







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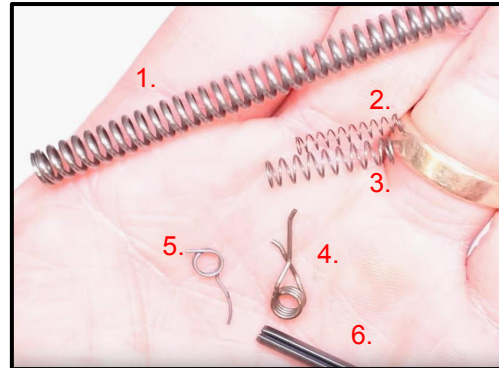
Step 17: Tap out the Firing Pin Spring.



Step 18: Open your CZ 75 Trigger Spring Kit.



Step 19: Identify the Parts Included



1. Hammer Spring
2. Firing Pin Block Safety Spring
3. Firing Pin Spring
4. Trigger Return Spring
5. Sear Spring
6. Firing Pin Retaining Pin

Step 20: Insert the Block Safety Spring into the Firing Pin Block Stop.





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Step 21: Drop the Block Stop back into the Slide, Divot facing the inside.



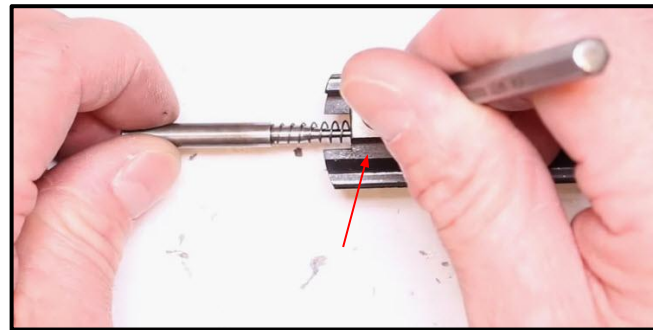
Step 23: Make sure the Notches in the Firing Pin are Facing the top of the Slide.



Step 22: Slide the Firing Pin Spring onto the Firing Pin.



Step 24: Press down on the Block Stop before inserting the Firing Pin Spring.





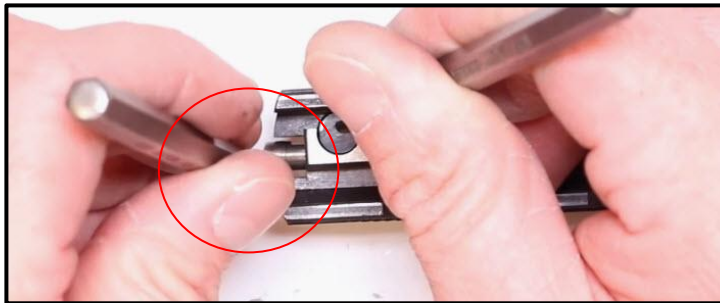
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Step 25: If necessary, use a second Punch to get the Firing Pin all the way flush.



Step 27: Place the Slide onto the Bench Block. Make sure the hole on the side lines up perfectly and is unobstructed.



Step 26: Release the Block Stop and it should capture and engage.



Step 28: Grab the new Retaining Pin. Make sure the slit is facing the top of the Slide.







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Step 29: Lightly Tap the new pin with your Hammer to get it started.



Step 30: Confirm you can see the Flat part of the Firing Pin facing the top of the Slide.



Step 31: Compress the Firing Pin and finish tapping in the Retaining Pin.



Step 32: If necessary use your Hammer and a Punch to finish it off.







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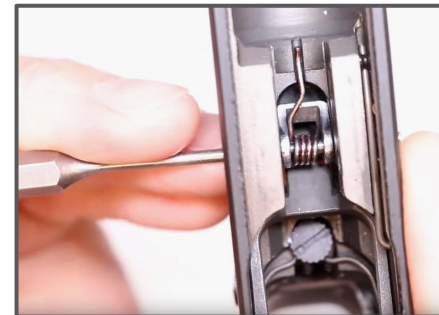
Step 33: Place the Barrel back into the Slide.



Step 34: Compress the Recoil Spring and Guide Rod into place.



Step 35: Identify the Trigger Hinge Pin. Use your 3/32 Inch Punch to start pushing out from left to right.



Step 36: Use your Bench Block and Hammer to Fully Tap out the Pin.





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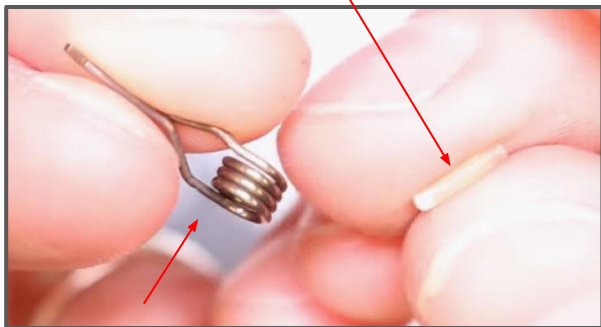
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**Step 37:** Slowly remove the 3/32 Inch Punch. Hold your Micro-Tip Screwdriver overtop the Spring so it doesn't jump out.



**Step 38:** Grab the new Trigger Return Spring and the Included Assembly Tool.



**Step 39:** Drop the new Spring in from the front, making sure the Short Leg clears the small lip on the Trigger.



**Step 40:** Press in the Short Leg as far as you can, then hold it in place using your Thumb.





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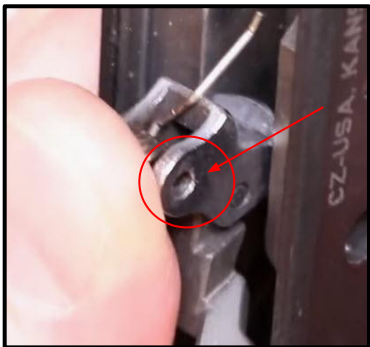
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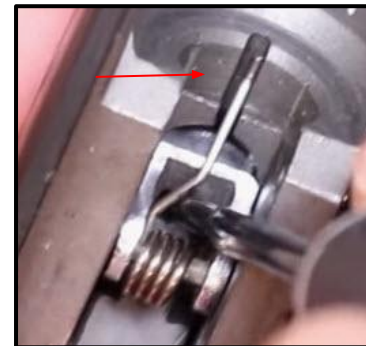
Step 41: Drop your Assembly Tool into the Hole in the Trigger



Step 42: Let go of the Trigger and Trigger Return Spring. It should be Captured and Held.



Step 43: Using your Micro-Tip, Steer the Long Leg of the Spring into the small Crevice.



Step 44: Pull down a bit on the Trigger to reveal the top hole where the Trigger Hinge Pin goes.







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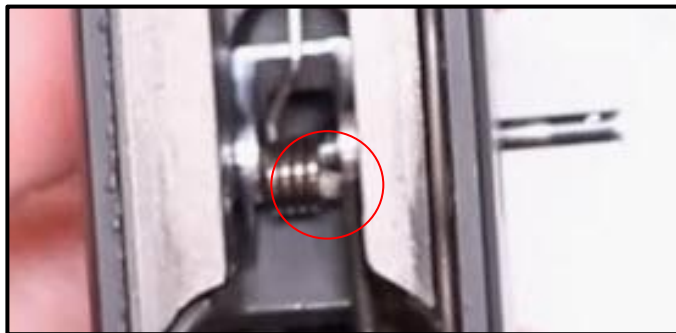
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Step 45: Line up the holes and Insert the Pin on the Right Side of the Frame.



Step 46: Use your 1/16 Inch Punch to Push out the Assembly Tool.



Step 47: Push the Pin through. Make sure it Captures the coils of the Spring.



Step 48: Use your Bench Block to Continue pushing the Pin through.







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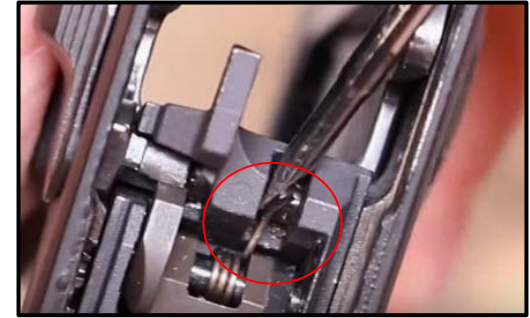
Step 49: Give the Pin a few taps with your Hammer. Allow the Assembly Tool to fall out.



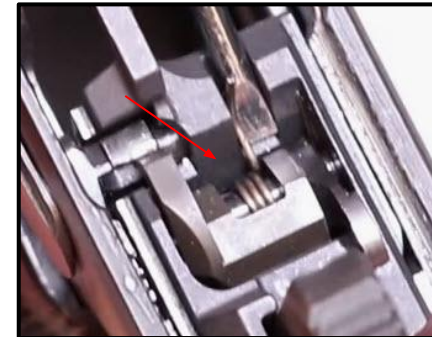
Step 50: Pull on the Trigger to make sure it's lined up.



Step 51: Identify the Sear Spring. Use your Micro-Tip to pull up on the Leg of the Spring and free it from the Pin.



Step 52: Pop up the Leg of the Spring. Leave your Screwdriver underneath to keep it free.





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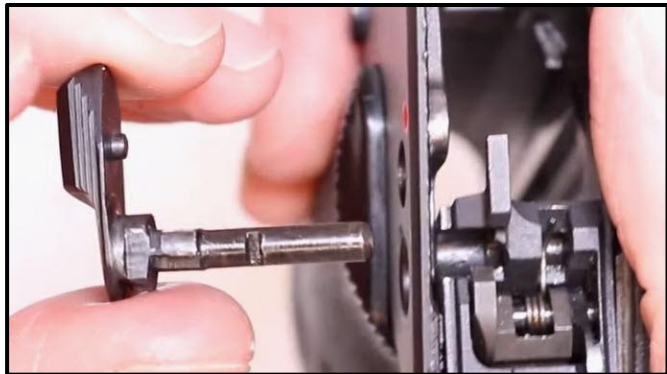
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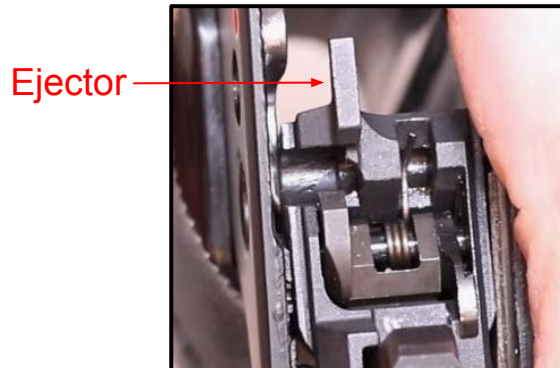
Step 53: Use your 1/8 Punch to Push out the Pin opposite the Safety.



Step 54: Remove the Screwdriver and Take out the Safety Pin.



Step 55: Pull out on the Ejector and the Full Assembly should come out.



Step 56: Use your 3/32 Punch to Push out the Pin on the Same Side as the Ejector.





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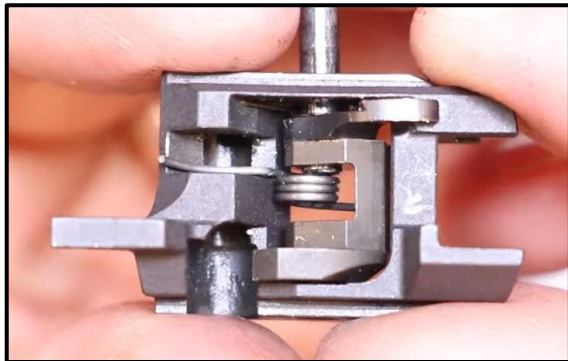
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Step 57: The Sear Spring should Drop right out.



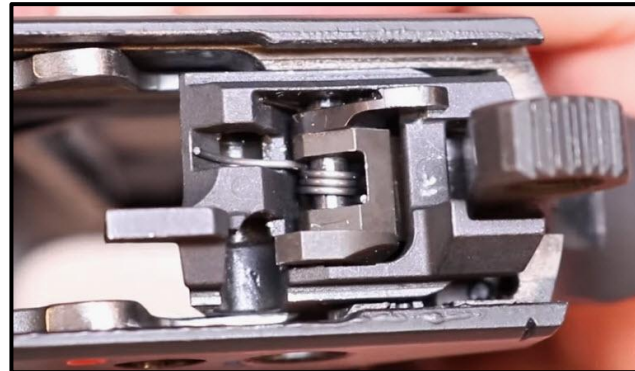
Step 58: Drop in the New MCARBO Sear Spring.



Step 59: Push the Pin back into Place.



Step 60: Place the Full Assembly back into the Frame.







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Step 61: Push the Assembly back until the Small Hole on the Right Side of the Frame is lined up.



Step 62: Push back on the Sear Assembly to make an Opening for the Safety Lever.



Step 63: Make sure the Teeth on the Safety Lever locate on the Detent.



Step 64: Push in the Safety Lever most of the way.







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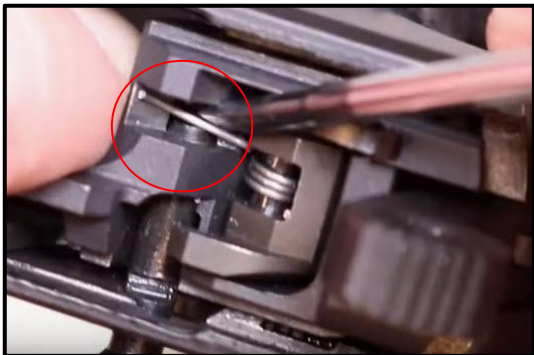
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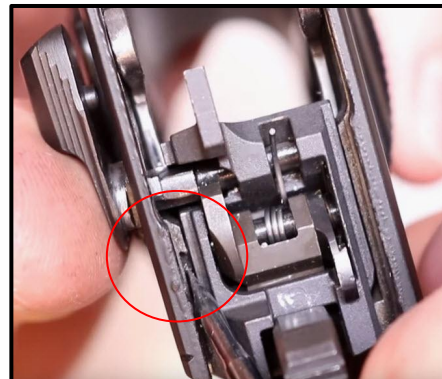


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Step 65: Use your Micro-Tip to adjust the Leg of the Sear Spring over the Safety Lever.



Step 67: Use your Micro-Tip to Pull back on the Teeth of the Detent.



Step 66: Keep Pushing back on the Sear Assembly and feed the Safety Lever through until it stops in place.



Step 68: While still pulling back the detent, Snap the Safety Lever into Place.





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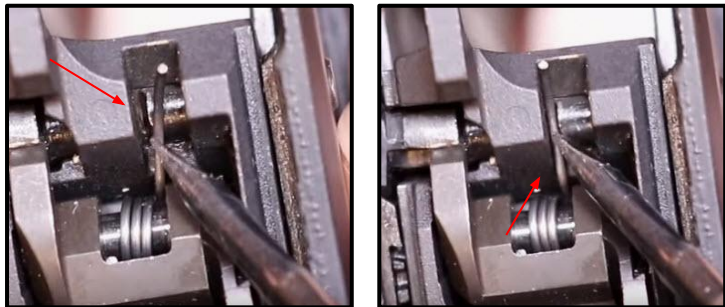
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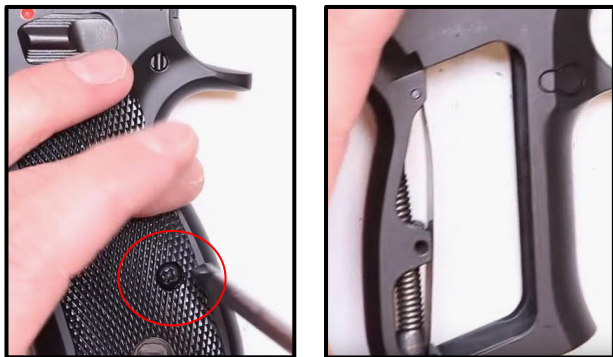
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Step 69: Make sure the Leg of the Sear Spring drops into the small channel on the pin.



Step 70: Use your Phillips-Head Screwdriver to remove the Grips from both sides of the Frame.



Step 71: Push the Main Spring Plug down on the table. Use your 3/32 Inch Punch to push out the Main Spring Plug Pin.



Step 72: Keep your finger on the Spring Plug and remove your Punch.





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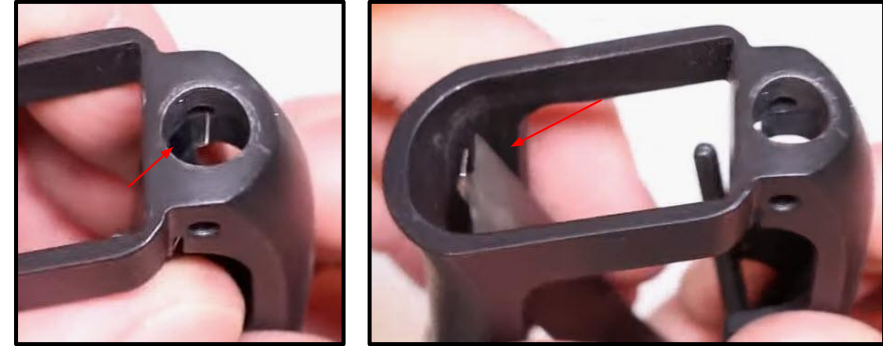
Step 73: Remove the Spring Plug.



Step 74: Pull the Spring out of the Magazine. The Magazine Guide will click against the coils.



Step 75: Pull the Magazine Guide away from where the Spring was.



Step 76: Flatten out the tip of the Magazine Guide using Needle-Nose Pliers.







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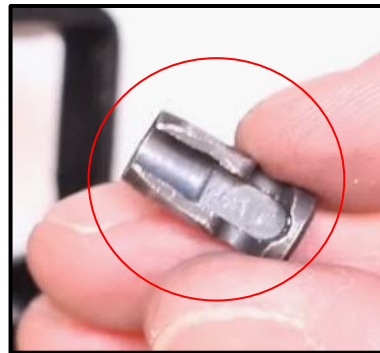
Step 77: Make sure your Hammer is Forward.



Step 78: Center the new Hammer Spring onto the Hammer Strut and begin feeding it through.



Step 79: Place the Main Spring Plug overtop the new Hammer Spring.



Step 80: Use your Table or Bench Block to Compress the Spring all the way through. Make sure there are no kinks in the Spring.







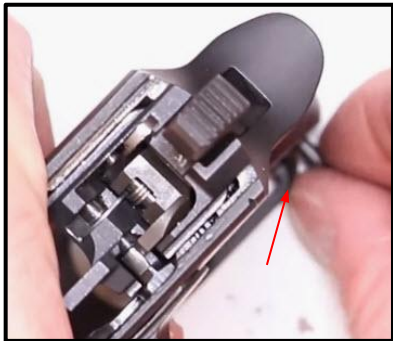
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Step 81: While still Pushing on the Table, take the Main Spring Plug Pin and push it right through where you removed it.



Step 82: Tuck the Straightened tab of the Magazine Guide back into the groove behind it.



Step 83: Check that the Magazine feeds well with no Resistance.



Step 84: Remove the Magazine again, then Screw the Grips back on to both sides of the frame.





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Step 85: Attach the Slide back to the Frame. Slide it back until the two Notches near the back line up.



Step 86: While holding the Slide in place, Insert the Slide Stop back into the frame until it snaps and locks in place.



Step 87: Perform a Safety Check. Activate your Safety and test the Trigger.



Step 88: Check the Trigger Reset. Pull the Trigger, Hold at the Rear, Charge it, Release the Trigger and listen for the Reset Click

