



M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)



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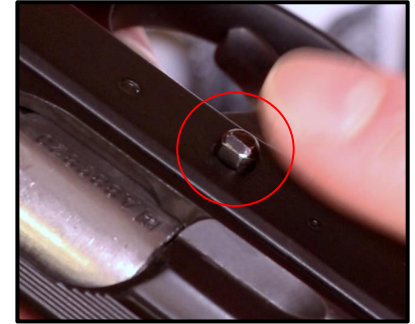
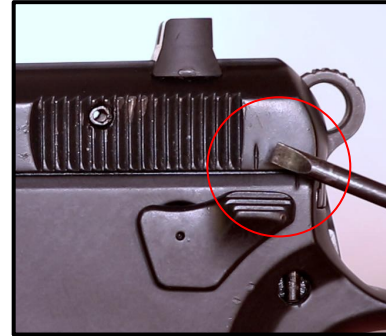


Step 1: Clear your Firearm - Check the Chamber, Bolt Face and Magazine Well.

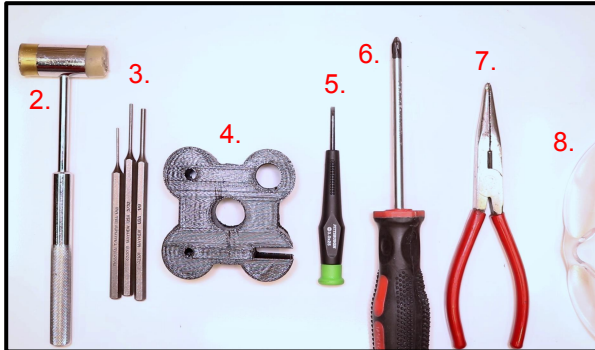


1. MCARBO CZ 75 Trigger Spring Kit (Decocker Model)
2. Hammer
3. 1/16" 3/32" and 1/8" Punches
4. Bench Block
5. Micro-Tip Flathead Screwdriver
6. Phillips-Head Screwdriver
7. Needle-Nose Pliers
8. Eye Protection

Step 3: Start with a Field Strip. Line up the Two Notches in the back. Locate the Takedown Pin on the Other Side.



Step 2: Gather Parts and Tools needed for Installation.



Step 4: Push the Pin down on your Bench Block. Use your Micro-Tip to Pop off the Takedown Lever.





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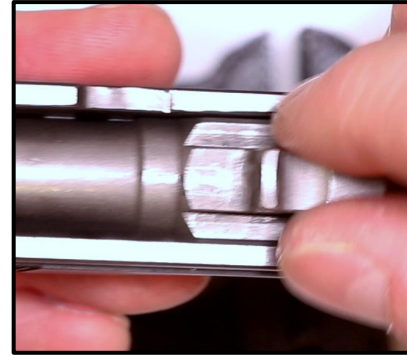
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Step 5: Separate the Slide from the Frame.

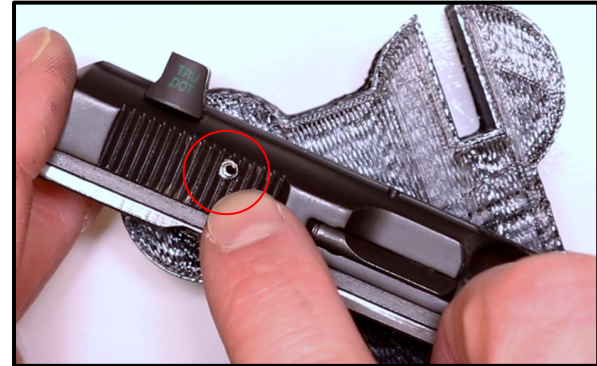


Step 7: Pull the Barrel Up and Out.



Step 6: Compress and Pull Out the Guide Rod and Recoil Spring.

Step 8: Position your Slide on your Bench Block Right Side Facing Up.





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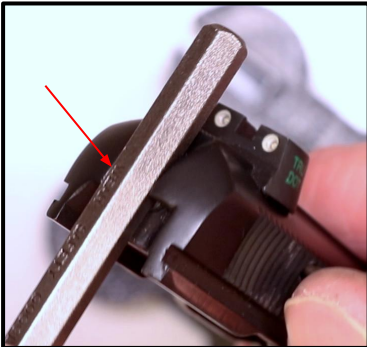
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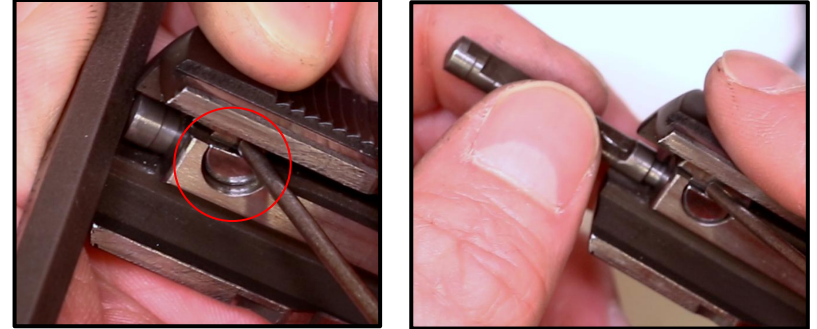
Step 9: Use your 3/32" Punch and Hammer to Tap out the Takedown Pin.
Keep the Punch Inserted.



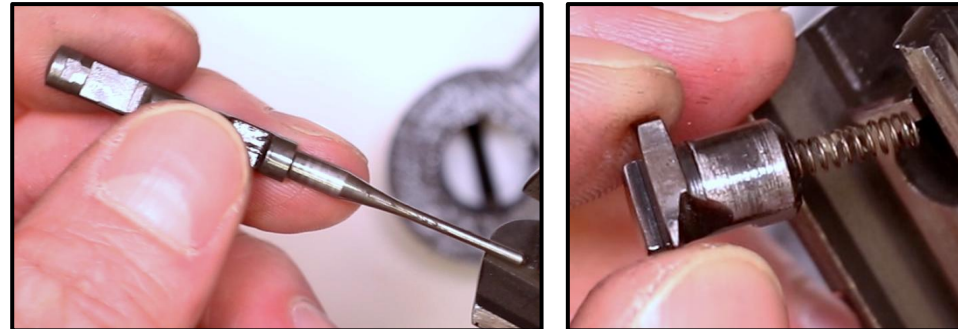
Step 10: Compress the Firing Pin with another Punch so it Doesn't Fly Out. Then Slowly Remove the First Punch.



Step 11: Push down on your Firing Pin Block and Slowly let the Firing Pin Rise Up.



Step 12: Remove the Firing Pin and Firing Pin Block.





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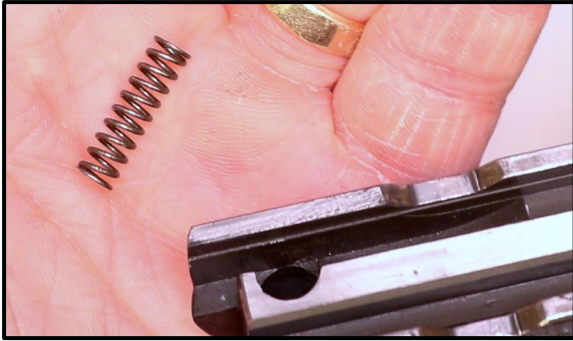


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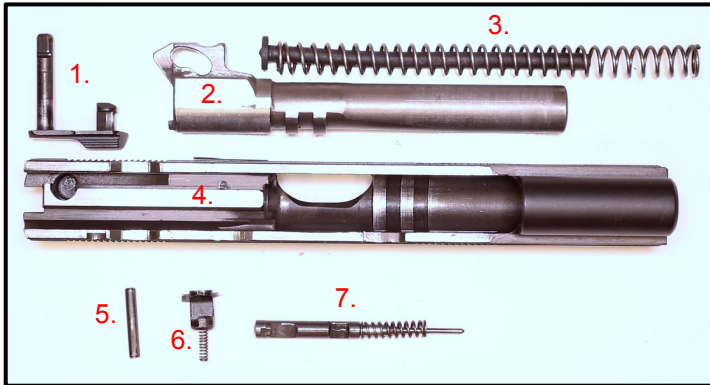
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Step 13: Tap out the Firing Pin Spring.



Step 14: Review all of your Pieces for the Slide.



1. Slide Stop Takedown Lever
2. Barrel
3. Guide Rod & Recoil Spring
4. Slide
5. Firing Pin Takedown Pin
6. Firing Pin Block Stop & Spring
7. Firing Pin & Spring

Step 15: Open your M*CARBO CZ 75 Trigger Spring Kit.



1. Hammer Spring
2. Trigger Return Spring
3. Firing Pin Block Spring
4. Firing Pin Spring
5. Sear Spring
6. Assembly Tool
7. Firing Pin Retaining Pin
8. Decocker Assembly Tool Kit

Step 16: Remove the Factory Springs from the Firing Pin and Firing Pin Block Stop.





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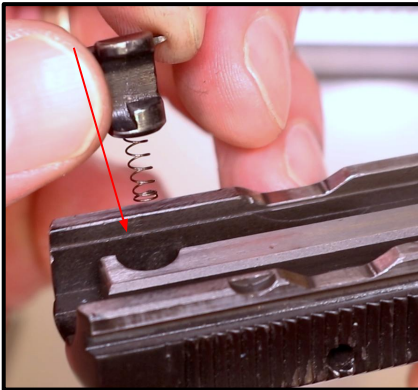
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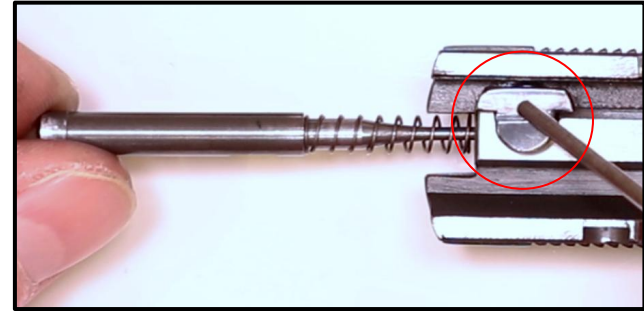
Step 17: Slide the new Springs onto the Firing Pin and Firing Pin Block Stop.



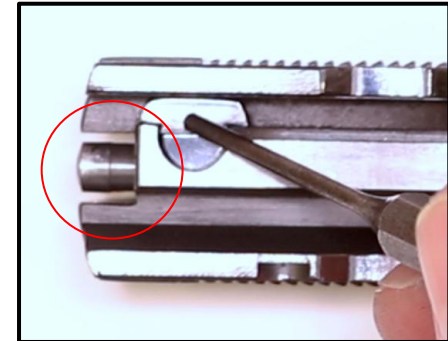
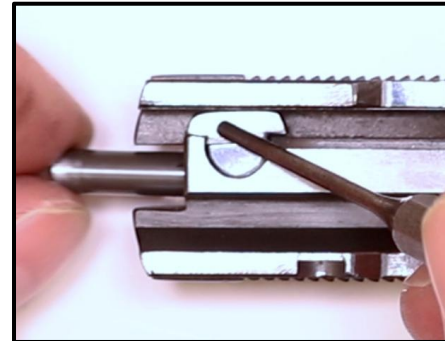
Step 18: Insert your Firing Pin Block Stop back into the Slide.



Step 19: Make sure the Notches on the Firing Pin are facing the Top of the Slide. Push down on the Block Stop with your 3/32" Punch.



Step 20: Guide the Firing Pin back into the Slide.





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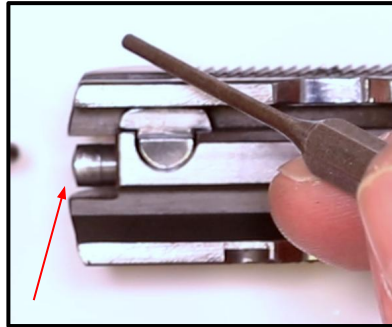
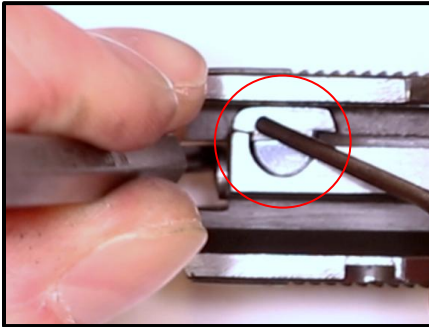


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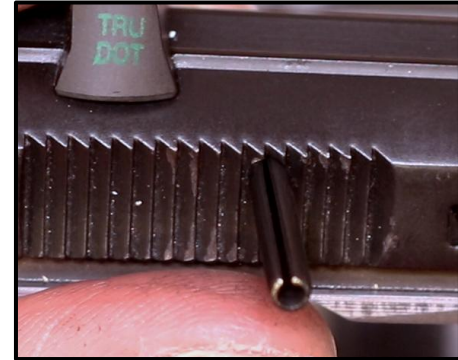
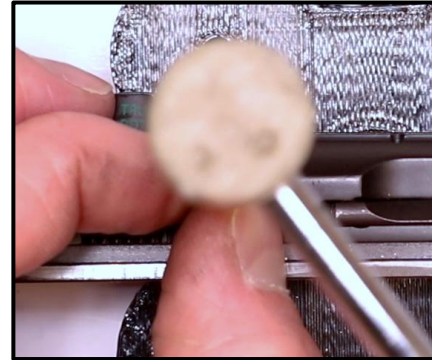
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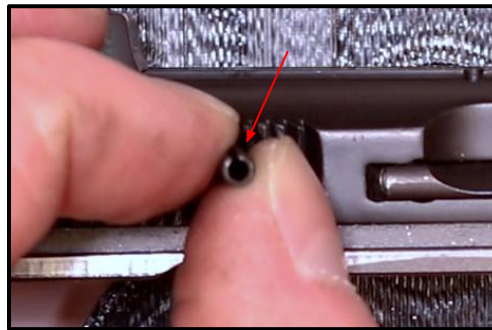
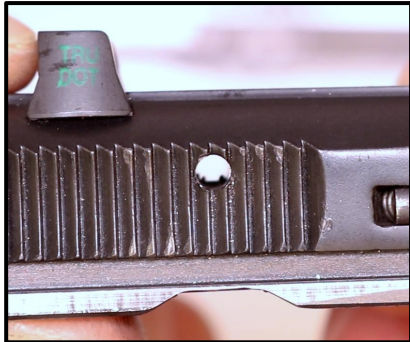
Step 21: Use your 1/8" Punch to Compress the Firing Pin all the way in. Release the Block Stop and the Firing Pin should be Captured.



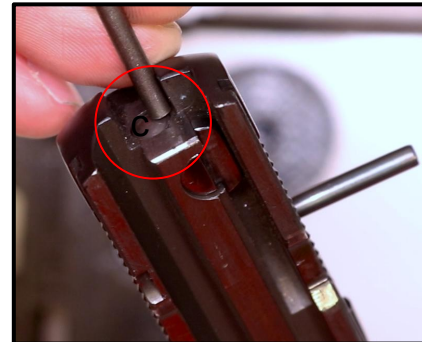
Step 23: Give the Pin a few Hammer Taps just to get it Started.



Step 22: Get the Retaining Pin in Place on the Slide. Make sure the notch side is facing up.



Step 24: Compress the Firing Pin with your 1/8" Punch until it's Flush with the Slide. This will make Clearance for the Retainer Pin.





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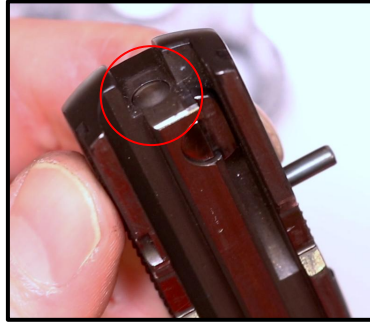


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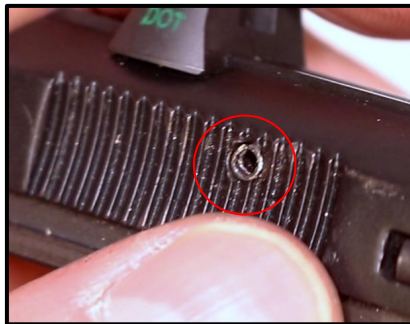
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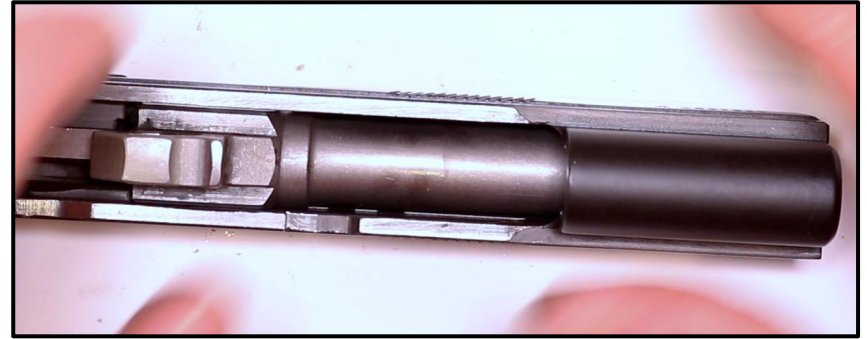
Step 25: Tap in the Retaining Pin with your Hammer until the Firing Pin is Captured.



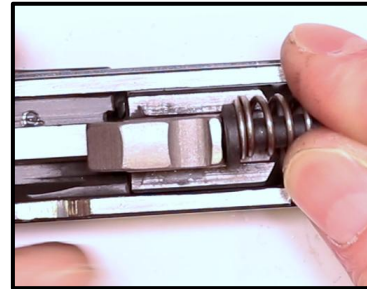
Step 26: Set your Slide on your Bench Block and Tap in the Retaining Pin the rest of the way. Use your 1/8" and 3/32" Punch to Even it up.



Step 27: Drop your Barrel back into the Slide.



Step 28: Compress the Guide Rod back into Place.





M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)



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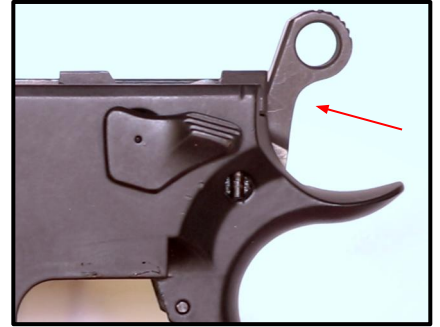
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Step 29: Grab your Frame. Use your Phillips-Head Screwdriver to Unscrew the Left-Side Grip Screw.



Step 31: Hit the Decocking Lever and let the Hammer go Forward.



Step 30: Do the Same for the Right-Side Grip.



Step 32: Pull on the Magazine Guide to Pop it out of Place.





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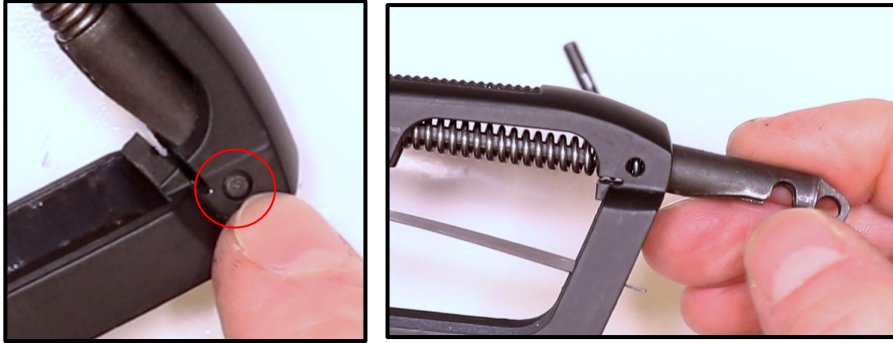


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Step 33: Push down on the Table and use your 3/32" Punch to Push out the Hammer Spring Pin.



Step 34: Remove the Hammer Spring Plug and Hammer Spring.



Step 35: Locate the Small Lever on the Right-Side Decocker Lever.



Step 36: Use your Micro-Tip to Pry the Tiny Lever Down. Simultaneously Use your 1/16" Punch to Grab the Corner of the Decocker Lever and Pull Up until it Pops Off.





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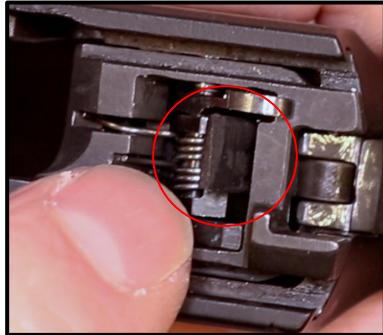
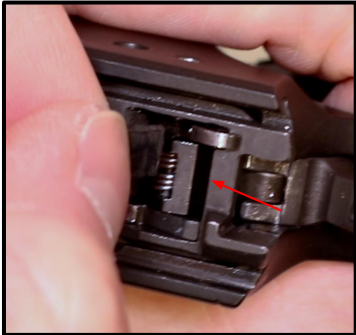
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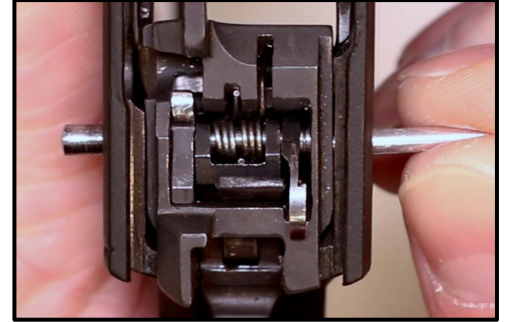
Step 37: Open your Decocker Toolkit from the M*CARBO CZ 75 Trigger Spring Kit.



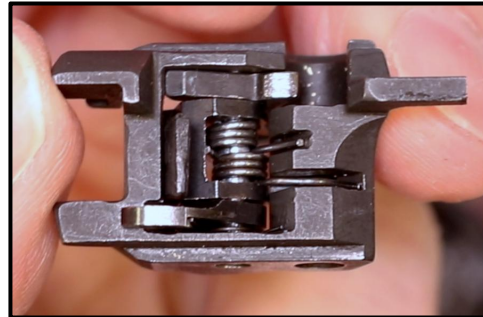
Step 38: Drop your Shim Stock into the Crevice behind the Sear Spring.



Step 39: Use your Assembly Tool to Push out and Replace the Sear Pin.
Push the Tool down on the Table to Push it all the way through.



Step 40: Remove the Sear.





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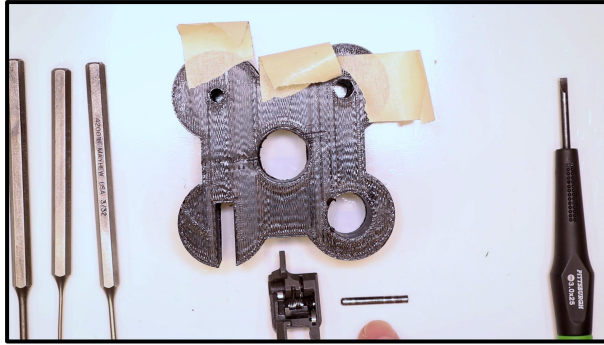


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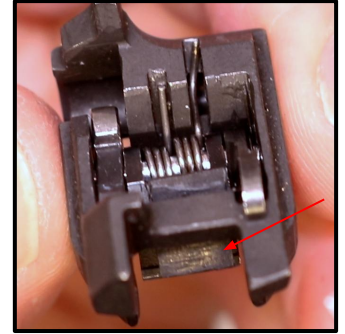
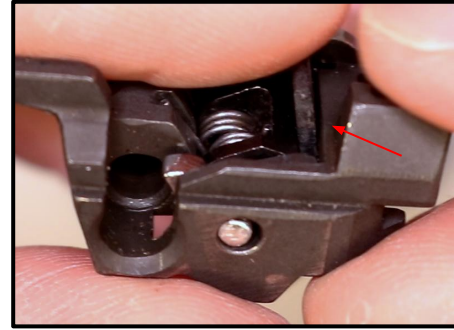
Step 41: If you have Available, Get Three 1" Strips of Masking Tape Set up.



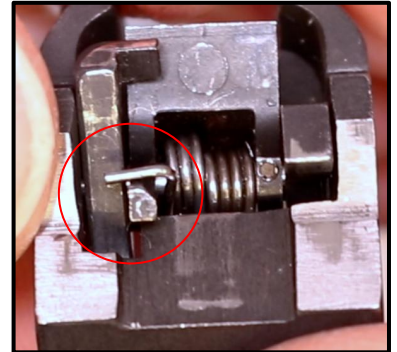
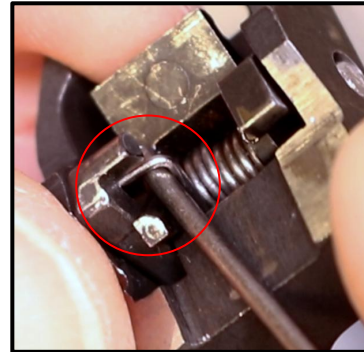
Step 42: Grab your New Sear Spring.



Step 43: Press down on your Sear Shim to get it in Place.



Step 44: Use your 1/16" Punch to Pop the Leg of the Decocking Lever Spring off of the Decocking Lever.





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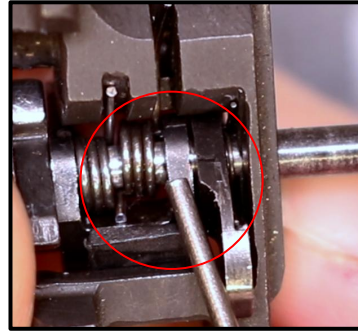
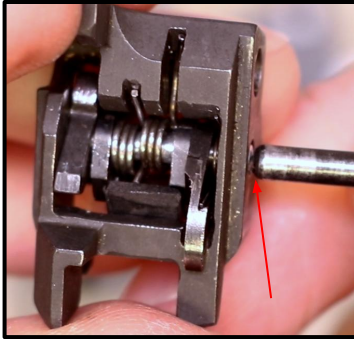


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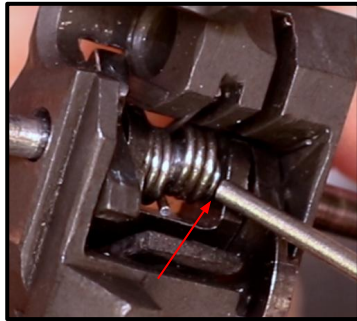
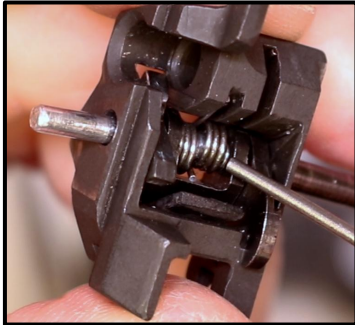
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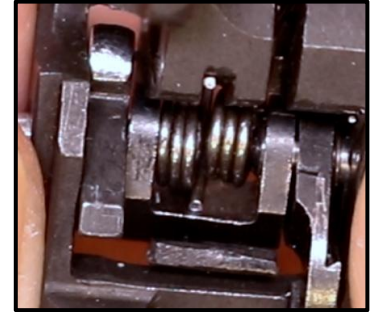
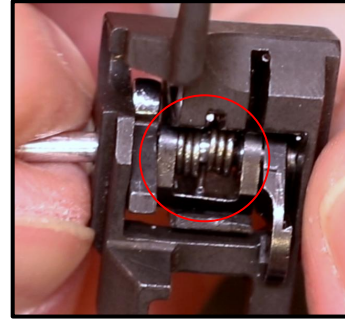
Step 45: Grab your Sear Pin. Guide the Rounded Side of the Pin through where the Assembly Tool is. Stop when you get to the edge of the Sear



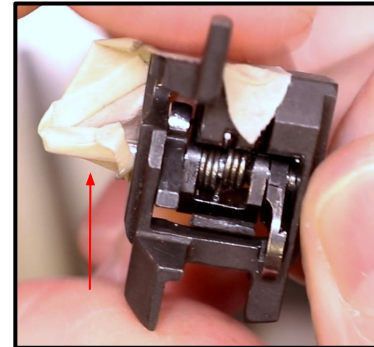
Step 46: Check that you can see the Head of the Sear Pin Captured on the Sear.



Step 47: Rotate out the Assembly Tool to Make Clearance on the Sear Spring.



Step 48: Grab a piece of Masking Tape and Tape down the Assembly Tool so it Doesn't Fall Out.





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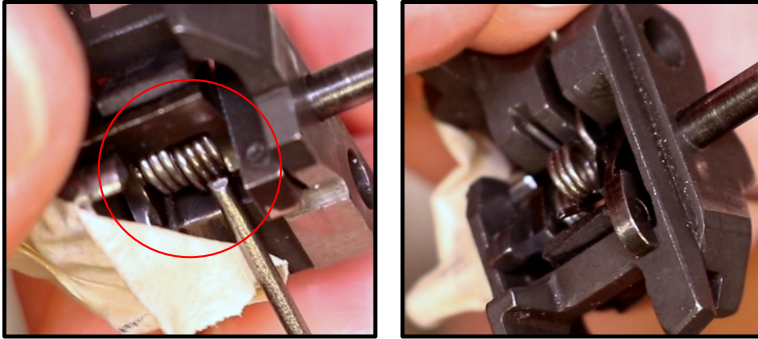


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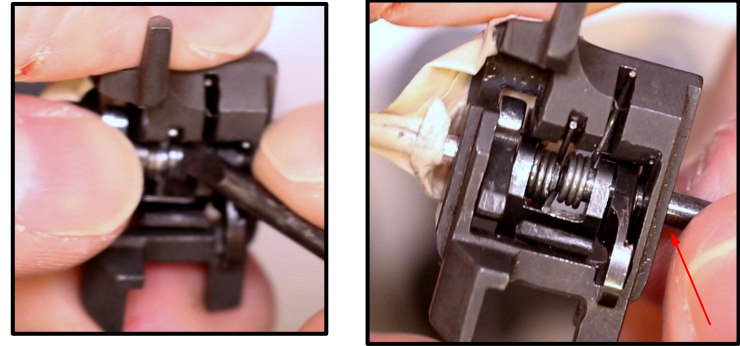
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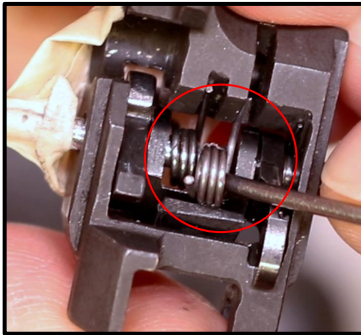
Step 49: Use your Punch to Push up on the Sear Spring from Underneath. Then Remove the Spring.



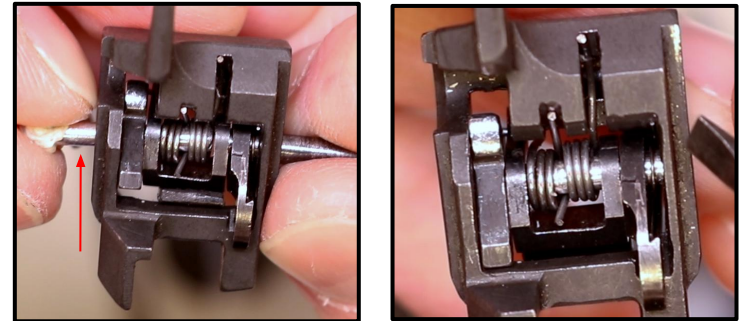
Step 51: Compress the Sear Spring in Place. Push your Sear Pin through the Spring to Capture it.



Step 50: Insert the M*CARBO Sear Spring in the Same Orientation. The Long Leg should Locate in the Channel near the Ejector.



Step 52: Push the Assembly Tool Back Through as you Back Out the Sear Pin. Carefully Remove the Tape.





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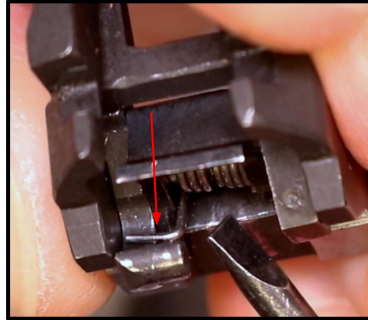
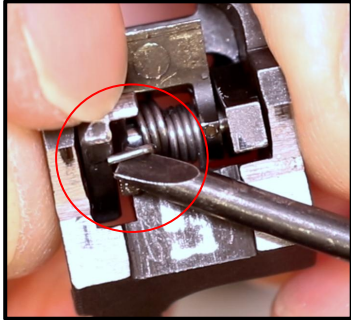


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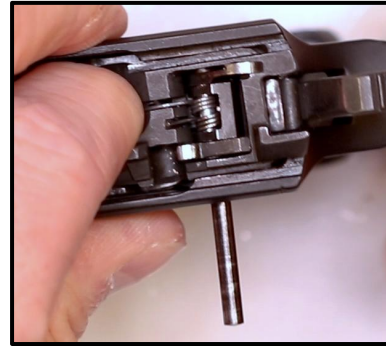
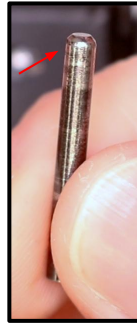
Step 53: Turn the Sear Assembly to the Other Side. Keep your Finger on the Decocking Lever and use your Punch or Micro-Tip to Maneuver the Decocking Lever Spring Leg back Behind the Lever.



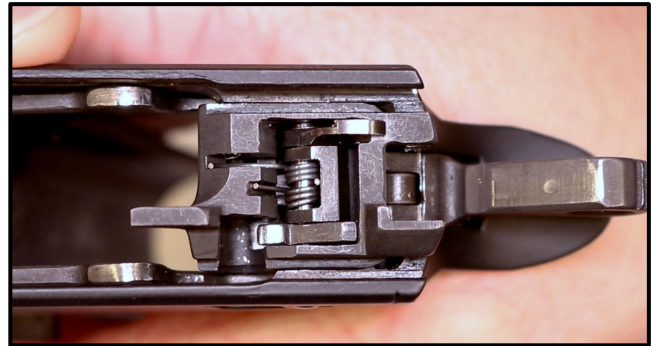
Step 54: Insert the Sear Assembly back into the Frame Line it up with the Notches on the Back then Push Down and Straight Back.



Step 55: Push the Round End of your Sear Pin all the way Through. Push down on your Table to make it One Clean Motion.



Step 56: Pull the Trigger and Check that Everything Moves Properly.





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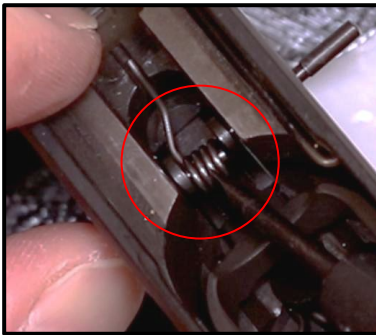
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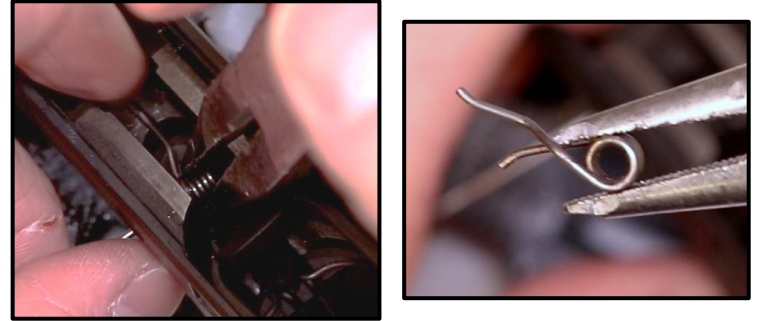
Step 57: Use your 1/16" Punch to Push out the Trigger Pin about Halfway.
Keep the Punch Inserted.



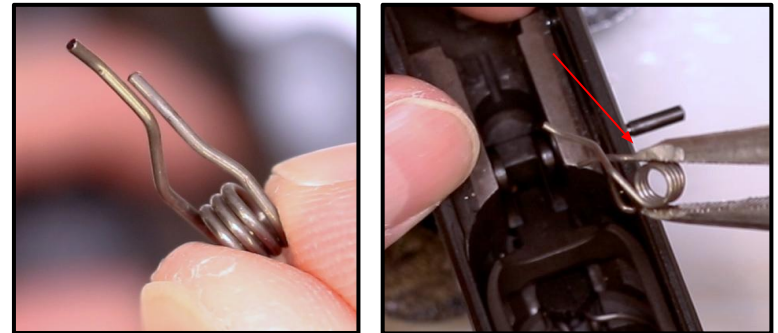
Step 58: Push the Trigger Return Spring Forward a bit so it's not Captured by the Trigger Pin.



Step 59: Grip the Trigger Return Spring with your Needle-Nose Pliers.
Remove your Punch and Pull out the Spring.



Step 60: Grab your M*CARBO Trigger Return Spring. Grab the Coil with your Needle Nose Pliers.





M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)

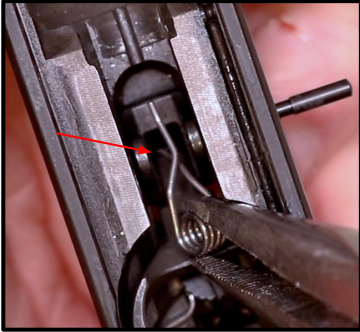


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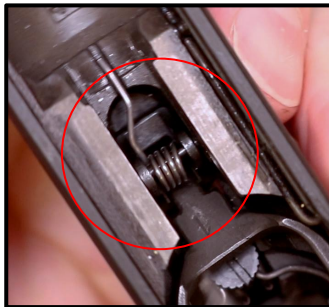
You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



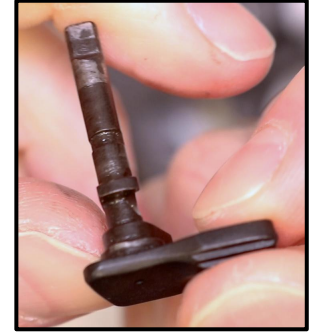
Step 61: Drop in the Short Leg first, then Rock back the Spring and get the Long Leg to Locate in the Channel.



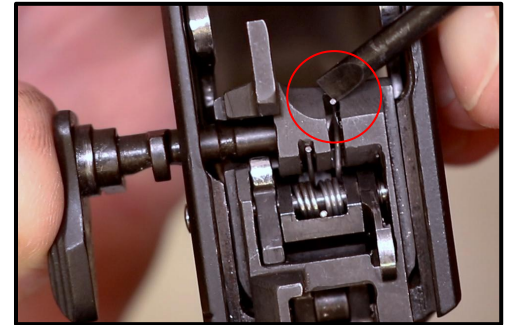
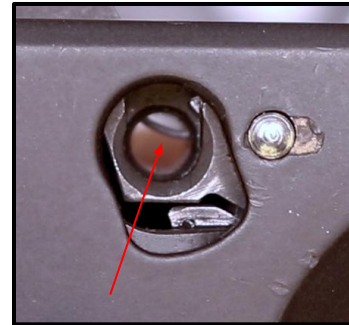
Step 62: Hold the Spring in Position. Push the Trigger Pin back through to Capture the Spring. Compress the Trigger a bit to get the Pin all the way through.



Step 63: Grab both Pieces of your Decocking Lever. Start with the Longer Piece.



Step 64: Insert the Lever. Use your Micro-Tip to Lift the Sear Spring out of the way.





M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)

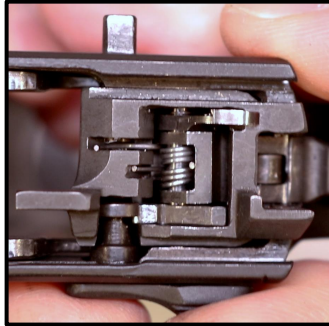
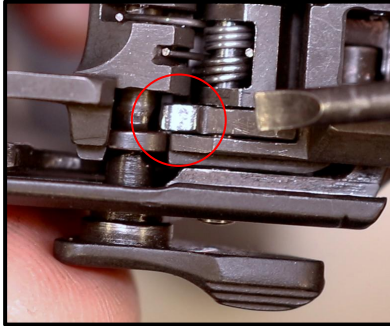


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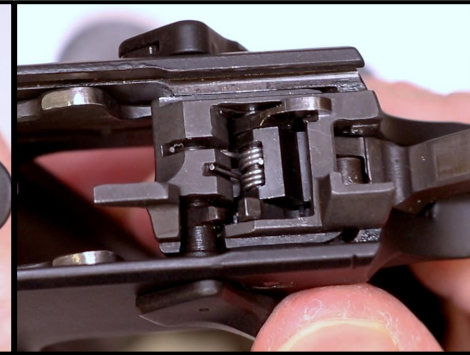
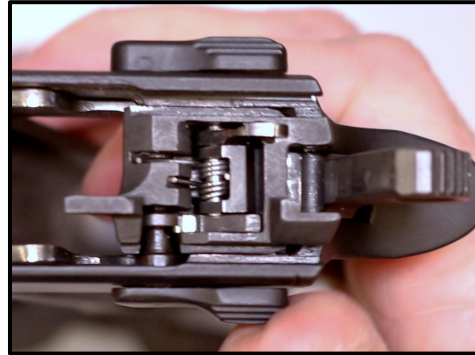
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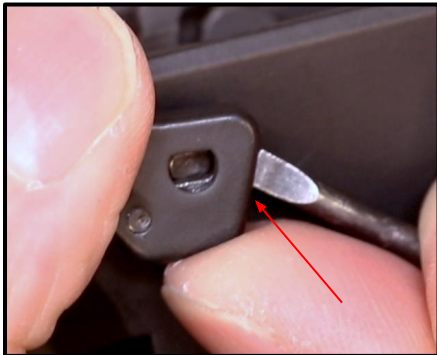
Step 65: Push the Sear Decocking Lever down and Get the Long Decocking Lever to Pass Through.



Step 67: Test the function of the Decocking Lever.



Step 66: Attach the Other Side of the Decocking Lever. Hold it down and Use your Micro-Tip to Pull down the Inner Pin.



Step 68: Grab your Remaining Pieces.



1. Frame
2. Hammer Spring
3. Hammer Spring Pin
4. Mainspring Hammer Spring Plug



M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)



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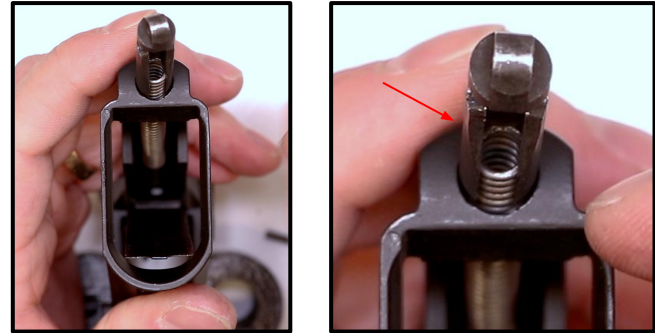
Step 69: Use your Needle-Nose Pliers to Straighten Out the Magazine Guide Tab.



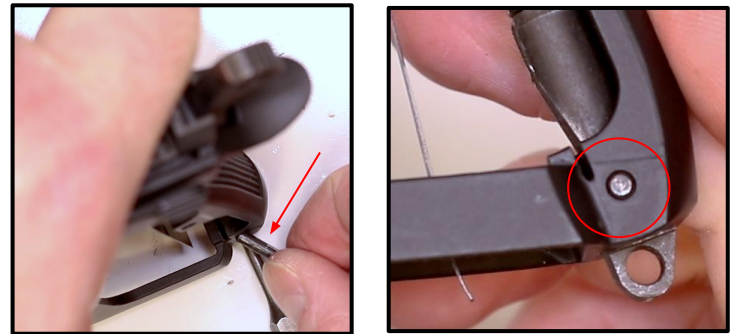
Step 70: Get your MCARBO Hammer Spring Positioned on the Hammer Strut.



Step 71: Set the Frame Upside Down on your Bench Block. Grab your Hammer Spring Plug and Place it over the Spring.



Step 72: Compress the Spring Plug down on your Table. Once it's Lined up Insert the Hammer Pin through the Hole.





M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)

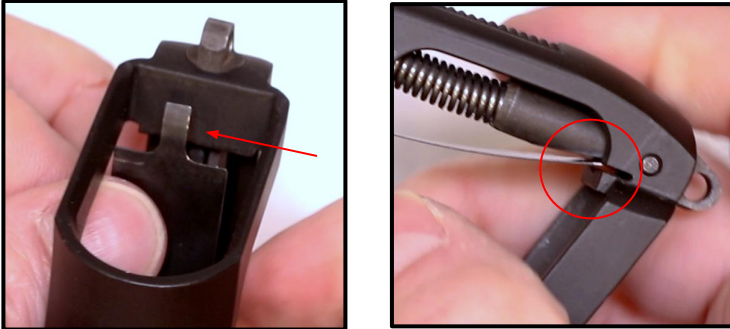


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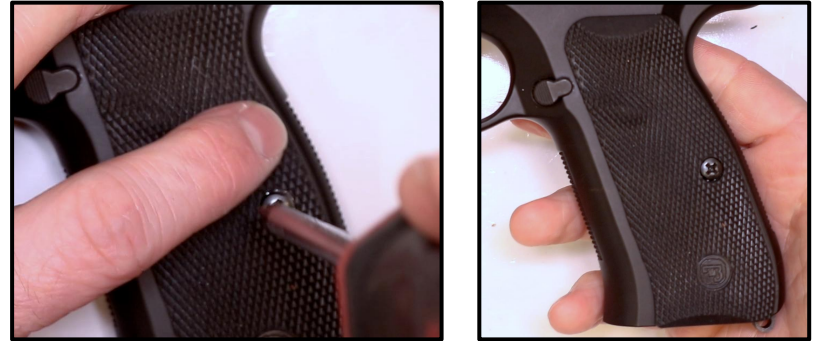
Step 73: Pop the Magazine Guide Tab into the Notch by the Hammer Spring Plug.



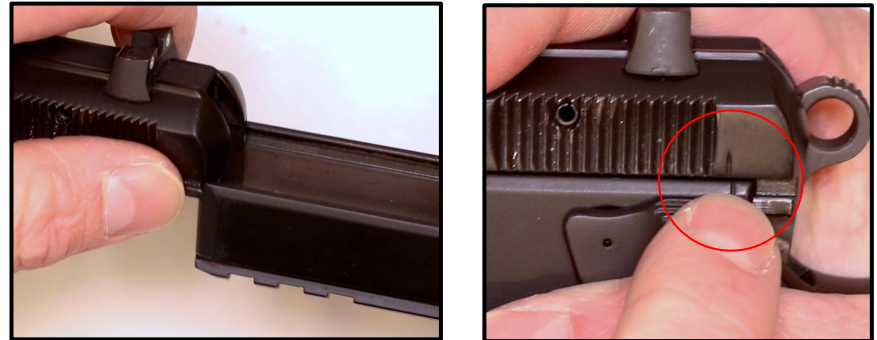
Step 74: Insert a Mag to test the Guide Function. Make sure the Magazine Guide is as Straight as you can make it.



Step 75: Attach and Screw the Grips back onto each side of the Frame.



Step 76: Attach your Slide back onto your Frame. Line up the Two Notches in the Back.





M*CARBO CZ 75 Trigger Spring Kit (Decocker Model)



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Step 77: Grab your Takedown Lever and Insert it Back through the Frame. It should Snap into Place.



Step 78: Perform A Function Check. Test your Safety, Trigger Pull, Slide Stop and Decocking Lever.



That's it! You're Good to Go!

