



M*CARBO Browning X-bolt Trigger Spring Kit

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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.



Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.

Step 2: Gather Parts and Tools Needed

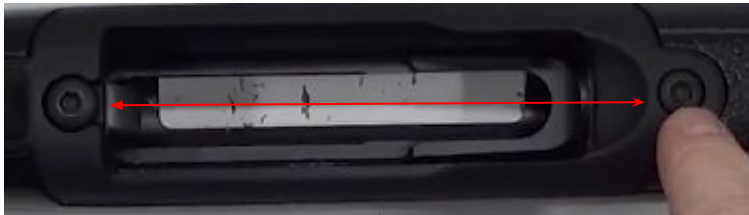


1. Browning X-Bolt Trigger Spring Kit
2. 5/32" Allen Key
3. 5/64" Allen Key
4. Blue 242 removable lockout
5. Needle Nose Pliers
6. 1/16" Punch
7. 1/8" Punch
8. A pick
9. Safety Glasses

Step 3: Remove Bolt. Press Bolt release and slide out bolt.



Step 4: Turn upright. Remove the front and rear takedown screws.





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Step 5: Remove the trigger guard.



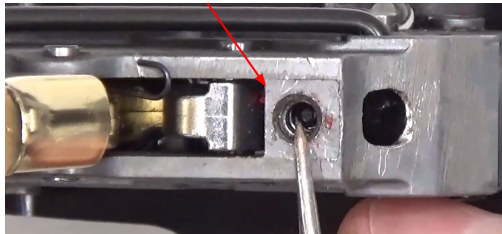
Step 6: Separate the Stock from the barrel and receiver. Pull up and out.



Step 7: Move to the Trigger Assembly.



Step 8: Remove Factory Trigger Sear Spring.



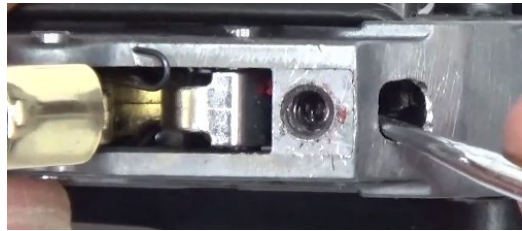


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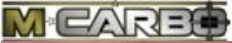
If caught on last coil, grab pliers and pull through.

Take the punch and go into the coils from the side. Starting at the highest part of the coil, you are going to use that leverage to pry it off so it comes down and through.



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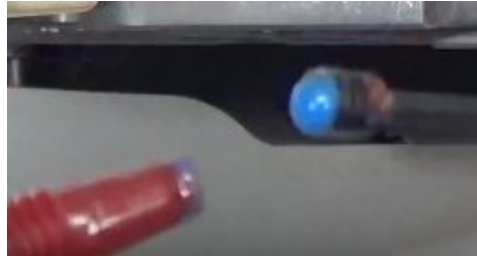
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M*CARBO Spring

Factory Spring

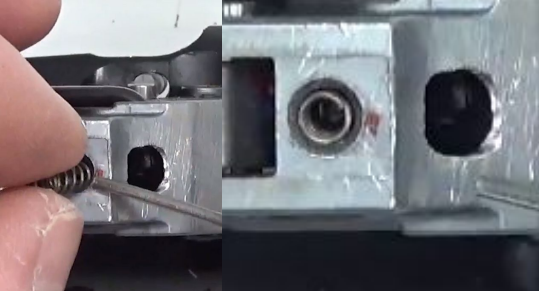
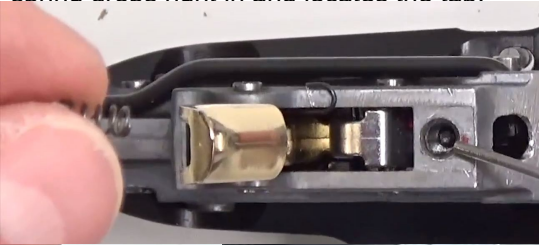
Step 10: Take set screw and the 5/64" allen key. Add a dab of Blue Loctite 242 on screw threads.



Step 11: Insert screw and leave two threads exposed.



Step 9: locate tab on Trigger Sear. Replacement spring drops right in and locates the tab.





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Step 12: Reassemble rifle.



Take buttstock, barrel, and receiver group insert that evenly and press in.



Take trigger guard and drop it right in.



Shortest bolt in front. Longest bolt in the rear.



Tighten bolts with the 5/32" allen key. Snug the bolts down.



Insert the bolt. Line up the lugs.



Press on the bolt stop release. Ride all the way forward.



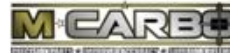


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Step 13: The last step is a function test. To make sure your rifle is in good working order. Place weapon on safe, pull the trigger. Then place on fire and feel the difference.



HAPPY SHOOTING!



Before M*CARBO

After M*CARBO